### **Preface**

PV200 special inverters are developed for power supply of water pumps, based on the core control arithmetic of FR200 vector control inverters, combined with the control requirements of PV water pump application. The function of maximum power tracking, dormant at weak light, wake up at strong light, high water level dormant, under-load pre-warning and other control protection functions can ensure normal operation of water pumps according to the customers' requirements to switch to the grid power supply.

Please refer to this manual to commission the inverter, product maintenance refer to FR200 user manual.

#### **IMPORTANT NOTES**

- ◆To illustrate the details of the products, pictures in this manual based on products with outer casing or safety cover being removed. When using this product, please be sure to well install outer casing or covering by the rules, and operating in accordance with the manual contents.
- ◆The illustrations in this manual are for illustration only and may vary with different products you have ordered.
- ◆The company is committed to continuous improvement of products, product features will continue to upgrade, the information provided is subject to change without notice.
- ♦ If there is any questions when using, please contact our regional agents or our customer service center:(+86-0755-33067999)
- ◆ For other products, please visit our website. http://www.frecon.com.cn

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## **Chapter OneProductOverview**

#### 1.1 Name Plate

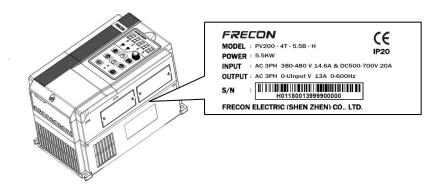


Figure 1-1 Name Plate

#### Model Instruction

Model numbers on name plate consist of numbers, symbols, and letters, to express its respective series, suitable power type, power level and other information.

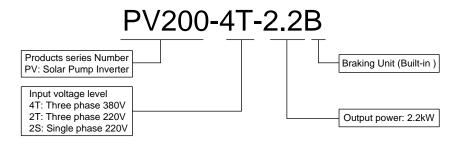


Figure 1-2 Product Model Naming Rules

# 1.2 Product Specifications

1.2.1 Electric specification of AC220V and DC310V Input product

Table 1-1Electric specification of AC220V and DC310V Input product

|               | Recommended | Maximum   |                     |                      |                  |
|---------------|-------------|-----------|---------------------|----------------------|------------------|
| Model No.     | Solar Array | Input DC  | Output<br>Current A | Adaptive<br>Motor kW | Size of the Case |
|               | Power kWP   | Current A | Current A           | IVIOTOF KVV          | the Case         |
| PV100-2S-0.2B | 0.35        | 2.5       | 1.6                 | 0.18, 0.2, 0.25      |                  |
| PV100-2S-0.4B | 0.6         | 4.5       | 2.5                 | 0.37, 0.4            | P1-1             |
| PV100-2S-0.7B | 1.1         | 7.5       | 4.2                 | 0.75                 |                  |
| PV100-2S-1.5B | 2.25        | 10        | 7.5                 | 1.5                  | P1-2             |
| PV100-2S-2.2B | 3.3         | 18        | 9.5                 | 2.2                  | F 1-2            |
| PV100-2T-0.2B | 0.35        | 2.5       | 1.6                 | 0.18, 0.2, 0.25      |                  |
| PV100-2T-0.4B | 0.6         | 4.5       | 2.5                 | 0.37, 0.4            | P1-1             |
| PV100-2T-0.7B | 1.1         | 7.5       | 4.2                 | 0.75                 |                  |
| PV100-2T-1.5B | 2.25        | 10        | 7.5                 | 1.5                  | P1-2             |
| PV100-2T-2.2B | 3.3         | 18        | 9.5                 | 2.2                  | P1-2             |
| PV200-2T-0.7B | 3.5         | 5.3       | 5                   | 0.18, 0.2, 0.25      | P2-1             |
| PV200-2T-1.5B | 5.5         | 8.5       | 8                   | 0.37, 0.4            |                  |
| PV200-2T-2.2B | 7.5         | 11.6      | 11                  | 2.2                  | P2-2             |
| PV200-2T-4.0B | 11.7        | 18        | 17                  | 4.0                  |                  |
| PV200-2T-5.5B | 17.3        | 26.5      | 25                  | 5.5                  | D0 0             |
| PV200-2T-7.5B | 22          | 33.5      | 32                  | 7.5                  | P2-3             |
| PV200-2T-011B | 31          | 47.5      | 45                  | 11                   | D2 4             |
| PV200-2T-015B | 41.5        | 63        | 60                  | 15                   | P2-4             |
| PV200-2T-018  | 52          | 79        | 75                  | 18                   | P2-5             |
| PV200-2T-022  | 63          | 96        | 91                  | 22                   | P2-5             |
| PV200-2T-030  | 77.5        | 118       | 112                 | 30                   | DO C             |
| PV200-2T-037  | 104         | 158       | 150                 | 37 P2                |                  |
| PV200-2T-045  | 122         | 185       | 176                 | 45                   | P2-7             |

| PV200-2T-055 | 145 | 221 | 210 | 55 |
|--------------|-----|-----|-----|----|
| PV200-2T-075 | 173 | 263 | 250 | 75 |

|                                | Input specification   |  |  |  |  |  |
|--------------------------------|---|--|--|--|--|--|
| PV Input                       |   |  |  |  |  |  |
| Maximum Input DC Voltage       | 400VDC  |  |  |  |  |  |
| Recommended Voc<br>Range       | 320~370VDC  |  |  |  |  |  |
| Recommended MPPT Voltage Range | 250~350VDC  |  |  |  |  |  |
| Starting Voltage<br>Range      | 120~450VDC  |  |  |  |  |  |
| Grid or backup genera          | tor input   |  |  |  |  |  |
| Input voltage                  | Single phase 220V(-15%~30%)   |  |  |  |  |  |
|                                | Output specification  |  |  |  |  |  |
| Rated output voltage           | 3PH 220V  |  |  |  |  |  |
| Output frequency               | 0~600.00Hz (default: 0~50.00Hz)   |  |  |  |  |  |
| Protection                     |   |  |  |  |  |  |
| Built-in Protection            | Lighting Protection, over-current, overvoltage, output phase-lose, under-load, under-voltage, short circuit, overheating, water pump run dry etc. |  |  |  |  |  |

## 1.2.2 Electric specification of AC 380V&DC 540V Input product

Table 1-2Electric specification of AC 380V&DC 540V Input product

| Model No.     | Power<br>Capacity<br>kVA | Input<br>Current A | Output<br>Current A | Adaptive<br>Motor kW | Size of the case |
|---------------|--------------------------|--------------------|---------------------|----------------------|------------------|
| PV100-4T-0.7B | 1.5                      | 3.4                | 2.5                 | 0.75                 |                  |
| PV100-4T-1.5B | 3                        | 5.0                | 4.2                 | 1.5                  | D4 0             |
| PV100-4T-2.2B | 4                        | 5.8                | 5.5                 | 2.2                  | P1-2             |
| PV100-4T-4.0B | 6                        | 11                 | 9.5                 | 3.7、4                |                  |
| PV200-4T-0.7B | 1.5                      | 3.4                | 2.5                 | 0.75                 | P2-1             |

| PV200-4T-1.5B         3         5.0         4.2         1.5           PV200-4T-2.2B         4         5.8         5.5         2.2           PV200-4T-4.0B         6         11         9.5         3.7、4           PV200-4T-5.5B         8.9         14.6         13         5.5         P2-2           PV200-4T-7.5B         11         20.5         17         7.5         P2-2           PV200-4T-011B         17         26         25         11         P2-3           PV200-4T-015B         21         35         32         15         P2-3           PV200-4T-018B         24         38.5         37         18.5         P2-4           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30         P2-4           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-6           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-090         134         160         176         9  | <u>·</u>      |     |      |     |       |      |
|--|---------------|-----|------|-----|-------|------|
| PV200-4T-4.0B         6         11         9.5         3.7、4           PV200-4T-5.5B         8.9         14.6         13         5.5         P2-2           PV200-4T-7.5B         11         20.5         17         7.5           PV200-4T-011B         17         26         25         11         P2-3           PV200-4T-015B         21         35         32         15         P2-3           PV200-4T-018B         24         38.5         37         18.5         P2-4           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-6           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-160         231         282         304         160 <td>PV200-4T-1.5B</td> <td>3</td> <td>5.0</td> <td>4.2</td> <td>1.5</td> <td></td> | PV200-4T-1.5B | 3   | 5.0  | 4.2 | 1.5   |      |
| PV200-4T-5.5B         8.9         14.6         13         5.5         P2-2           PV200-4T-7.5B         11         20.5         17         7.5           PV200-4T-011B         17         26         25         11         P2-3           PV200-4T-015B         21         35         32         15         P2-3           PV200-4T-018B         24         38.5         37         18.5         P2-4           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30         P2-5           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-6           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-090         134         160         176         90         P2-7           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-160         231         282         304         160   | PV200-4T-2.2B | 4   | 5.8  | 5.5 | 2.2   |      |
| PV200-4T-7.5B         11         20.5         17         7.5           PV200-4T-011B         17         26         25         11           PV200-4T-015B         21         35         32         15           PV200-4T-018B         24         38.5         37         18.5           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-6           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160  | PV200-4T-4.0B | 6   | 11   | 9.5 | 3.7、4 |      |
| PV200-4T-011B         17         26         25         11         P2-3           PV200-4T-015B         21         35         32         15           PV200-4T-018B         24         38.5         37         18.5           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30         30         90         90         90         91         45         92         91         45         92         91         45         92         91         45         92         91         45         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         45         92         92         91         92         92         91         45  | PV200-4T-5.5B | 8.9 | 14.6 | 13  | 5.5   | P2-2 |
| PV200-4T-015B         21         35         32         15           PV200-4T-018B         24         38.5         37         18.5           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-5           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-075         114         157         150         75         P2-6           PV200-4T-090         134         160         176         90         P2-7           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160   | PV200-4T-7.5B | 11  | 20.5 | 17  | 7.5   |      |
| PV200-4T-015B         21         35         32         15           PV200-4T-018B         24         38.5         37         18.5           PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45         P2-5           PV200-4T-055         85         113         112         55         P2-6           PV200-4T-075         114         157         150         75         P2-6           PV200-4T-090         134         160         176         90         P2-7           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160   | PV200-4T-011B | 17  | 26   | 25  | 11    | Do o |
| PV200-4T-022B         30         46.5         45         22         P2-4           PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37           PV200-4T-045         69         92         91         45           PV200-4T-055         85         113         112         55           PV200-4T-075         114         157         150         75           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160  | PV200-4T-015B | 21  | 35   | 32  | 15    | P2-3 |
| PV200-4T-030B         40         62         60         30           PV200-4T-037         57         76         75         37           PV200-4T-045         69         92         91         45           PV200-4T-055         85         113         112         55           PV200-4T-075         114         157         150         75           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160   | PV200-4T-018B | 24  | 38.5 | 37  | 18.5  |      |
| PV200-4T-037         57         76         75         37         P2-5           PV200-4T-045         69         92         91         45           PV200-4T-055         85         113         112         55           PV200-4T-075         114         157         150         75           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160  | PV200-4T-022B | 30  | 46.5 | 45  | 22    | P2-4 |
| PV200-4T-045         69         92         91         45           PV200-4T-055         85         113         112         55           PV200-4T-075         114         157         150         75           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160  | PV200-4T-030B | 40  | 62   | 60  | 30    |      |
| PV200-4T-045         69         92         91         45           PV200-4T-055         85         113         112         55           PV200-4T-075         114         157         150         75           PV200-4T-090         134         160         176         90           PV200-4T-110         160         190         210         110         P2-7           PV200-4T-132         192         232         253         132           PV200-4T-160         231         282         304         160  | PV200-4T-037  | 57  | 76   | 75  | 37    | D0 5 |
| PV200-4T-075       114       157       150       75         PV200-4T-090       134       160       176       90         PV200-4T-110       160       190       210       110       P2-7         PV200-4T-132       192       232       253       132         PV200-4T-160       231       282       304       160  | PV200-4T-045  | 69  | 92   | 91  | 45    | P2-5 |
| PV200-4T-075     114     157     150     75       PV200-4T-090     134     160     176     90       PV200-4T-110     160     190     210     110     P2-7       PV200-4T-132     192     232     253     132       PV200-4T-160     231     282     304     160  | PV200-4T-055  | 85  | 113  | 112 | 55    | Do o |
| PV200-4T-110     160     190     210     110     P2-7       PV200-4T-132     192     232     253     132       PV200-4T-160     231     282     304     160  | PV200-4T-075  | 114 | 157  | 150 | 75    | P2-6 |
| PV200-4T-132     192     232     253     132       PV200-4T-160     231     282     304     160  | PV200-4T-090  | 134 | 160  | 176 | 90    |      |
| PV200-4T-160 231 282 304 160   | PV200-4T-110  | 160 | 190  | 210 | 110   | P2-7 |
|  | PV200-4T-132  | 192 | 232  | 253 | 132   |      |
| PV200-4T-185 240 326 350 185 P2-8  | PV200-4T-160  | 231 | 282  | 304 | 160   |      |
|  | PV200-4T-185  | 240 | 326  | 350 | 185   | P2-8 |
| PV200-4T-200 250 352 377 200   | PV200-4T-200  | 250 | 352  | 377 | 200   |      |

| Input specification    |                 |  |  |  |
|------------------------|-----------------|--|--|--|
| PV Input               |                 |  |  |  |
| Maximum Input DC       | 800VDC          |  |  |  |
| Voltage                | 000000          |  |  |  |
| Recommended Voc        | 500~700VDC      |  |  |  |
| Range                  | 300 - 700 V D C |  |  |  |
| Recommended MPPT       | 450 000//00     |  |  |  |
| Voltage Range          | 450~600VDC      |  |  |  |
| Starting Voltage Range | 250~800VDC      |  |  |  |

| Grid or backup genera      | Grid or backup generator input  |  |  |  |  |
|----------------------------|---|--|--|--|--|
| Input Voltage              | Three phase 380V(-15%~30%)  |  |  |  |  |
|                            | Output specification  |  |  |  |  |
| Rated output voltage       | 3PH 380V  |  |  |  |  |
| Output frequency           | 0~600.00Hz (Default 0~50.00Hz)  |  |  |  |  |
|                            | Protection  |  |  |  |  |
| Built-in Protection        | Lighting Protection, over-current, overvoltage, output phase-lose, under-load, under-voltage, short circuit, overheating, water pump run dry etc. |  |  |  |  |
|                            | General Parameters  |  |  |  |  |
| Application Site           | No direct sunshine, no dust corrosive gas combustible gas oil mist steam dripping or salinity etc.  |  |  |  |  |
| Altitude                   | $0{\sim}2000~\text{m}$ Derated use above 1000m,per 100m, the rated output current decrease 1%.  |  |  |  |  |
| Environment<br>Temperature | -10°C~40°C (Environment Temperature be 40°C~50°C, please keep derated use.)   |  |  |  |  |
| Humidity                   | 5~95%,non-condensation  |  |  |  |  |
| Vibration                  | less than 5.9 m/s <sup>2</sup> (0.6g)   |  |  |  |  |
| Storage Temperature        | -20℃~+70℃   |  |  |  |  |
| Efficiency                 | Rated Power Run≥95%   |  |  |  |  |
| Installation               | Wall or rail mounting   |  |  |  |  |
| Protection Grade           | IP20  |  |  |  |  |
| Cooling                    | Forced Air Cooling  |  |  |  |  |

# 1.3 Dimension Drawing

## 1.3.1 PV100

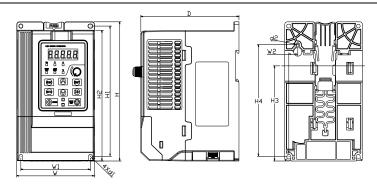


Table 1-3PV100 Size Table

| Model No.  |     | Dimensions and installation size (mm) |     |     |    |       |     |       |       | kG  |     |      |
|------------|-----|---------------------------------------|-----|-----|----|-------|-----|-------|-------|-----|-----|------|
| Wiodel No. | W   | Н                                     | D   | W1  | W2 | H1    | H2  | НЗ    | H4    | d1  | d2  | , KO |
| P1-1       | 95  | 162                                   | 120 | 85  | 11 | 151.5 | 152 | 110.8 | 130   | 4.5 | 4.5 | 1.1  |
| P1-2       | 110 | 173                                   | 135 | 100 | 11 | 163   | 163 | 121.8 | 140.5 | 4.5 | 5   | 1.5  |

### 1.3.2 PV200

a:0.75~15kW Dimensions and wall mounting dimensions

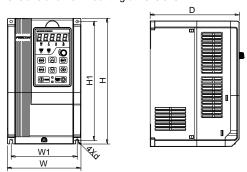


Figure 1-30.75~15kW Wall Installation Diagram

b: 18.5~200kW Dimensions and installation dimensions

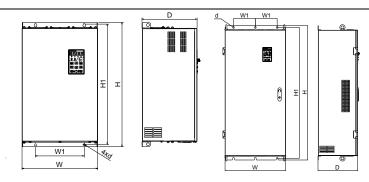


Figure 1-418.5~30kW Wall Mounting Diagram

Figure 1-5 37~200kw Wall Mounting Diagram

**Table 1-4 Wall Mounting Size Table** 

|           |     | Dimensions and installation size (mm) |       |       |     |                          |                |
|-----------|-----|---------------------------------------|-------|-------|-----|--------------------------|----------------|
| Model No. | W   | W1                                    | Н     | H1    | D   | Installation<br>Aperture | Weight<br>(Kg) |
| P2-1      | 117 | 106.6                                 | 187   | 176.6 | 160 | 4.5                      | 2.2            |
| P2-2      | 146 | 131                                   | 249   | 236   | 177 | 5.5                      | 3.2            |
| P2-3      | 198 | 183                                   | 300   | 287   | 185 | 5.5                      | 5.4            |
| P2-4      | 255 | 176                                   | 459   | 443   | 220 | 7                        | 15.5           |
| P2-5      | 270 | 130                                   | 590   | 572   | 260 | 7                        | 27.5           |
| P2-6      | 357 | 230                                   | 590   | 572   | 260 | 7                        | 37             |
| P2-7      | 430 | 320                                   | 829.5 | 802   | 293 | 12                       | 77.7           |
| P2-8      | 500 | 180                                   | 1107  | 1078  | 328 | 14                       | 138.5          |

# **Chapter Two Commissioning Guide**

## 2.1 PV Panel Power Supply Commissioning

1. Wiring drawings of below inverters shown as Figure 2-1: PV100 series, PV200 series 3 phase 220V inverters with power lower than 15kw and 3 phase 380V inverters with power lower than 30kw.

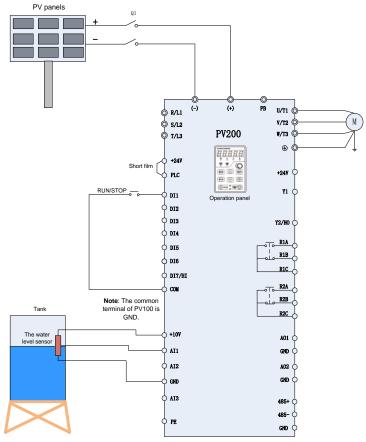


Figure 2-1 PV Cell Power Supply Wiring Diagram 1

Wire drawings of below inverters shown as Figure 2-2: PV200 series 3 phase 220V inverters with power higher than 18kw and 3phase 380V inverters with power higher than 37kw.

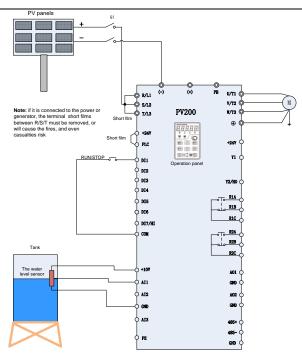


Figure 2-2 PV Cell Power Supply Wiring Diagram 2

- 1. Please wirings as Figure 2-1 or Figure 2-2 according to different inverter powers, check and confirm the wirings to be correct, and then close Q1.
- Setting the Motor Parameters
   Setting the parameter of name plate on motor F08.01~F08.05.
- 3. Testing the water yield of pump

Press the operation key "RUN", under normal circumstance of light strength, if the operation frequency low or water yield less, which means the motor wiring may be reversed, please exchange two wirings of motor.

4. System Effluent Speed PI Regulating

If the user has a high requirements for the effluent speed, PI parameters can be regulated appropriately  $(H00.09 \sim H00.10)$ , the larger PI parameter, the stronger affection, the faster effluent, but the larger fluctuation of motor frequency; Otherwise, the slower water effluent, the more steady frequency of motor operation.

5. MPPT Tracing Speed Commissioning

H00.04 and H00.05 are respectively the lowest voltage and highest voltage under the MPPT mode, the smaller the range between them two, the faster tracing the maximum power, but the premise if

that the bus voltage during normal operation must fall within this range, or the maximum power point may not be tracked. Generally speaking, the factory default value is OK.

### 6. Setting of fault point and fault delay reset time

If clients need to use the pre-warning of weak light, water-logged, under-load, failure monitoring point, delay time and reset time, water-logged/controlled function can be set as H00.15~H00.19 on demand; under-load function set as H00.20~H00.22; weak light function set as H00.13~H00.14. Users also can adopt the default value.

#### 7. Parameter setting after the system operation normally

When the water yield is normal, and system run steadily, the commissioning will be finished. And then setting F02.00=1, change to terminal operation mode, setting failure auto reset times F11.27=5.

#### 2.2 Grid or Generator power supply wirings

Wiring drawings of below inverters shown as Figure 2-3: PV100 series, PV200 series 3 phase 220V inverters with power lower than 15kw and 3 phase 380V inverters with power lower than 30kw.

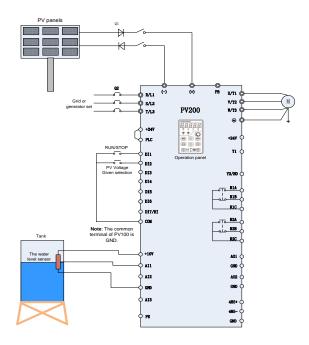


Figure 2-3 Grid or Generator Power Supply Wiring Diagram 1

Wire drawings of below inverters shown as Figure 2-4: PV200 series 3 phase 220V inverters with power higher than 18kw and 3phase 380V inverters with power higher than 37kw.

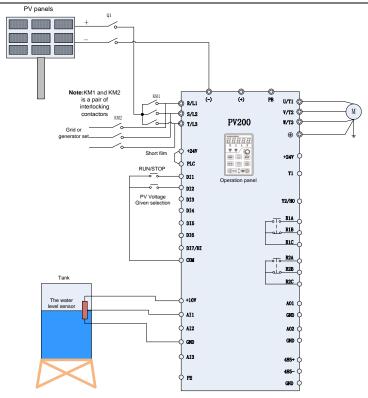


Figure 2-4 Grid or Generator Power Supply Wiring Diagram 2

- Wirings as Figure 2-3 system wiring drawings according to inverters power, check and confirm the connections to be correct.
- Disconnect the switch Q1, and then close Q2, switch to grid or diesel engine power; disconnect Q2, and then close Q1, switch to PV power supply; Figure 2-4 show inter-locking connection between connector KM1 and KM2, KM1 close is PV power supply, KM2 close is grid or generator power supply.
- 3. When grid or generator power supply, setting H00.01=0, power supplied by grid.
- For water pump's frequency, please refer to F01 group code, H00.02~H00.12 function code does not work.
- When change to PV power supply, setting F04.1=38 and close the terminal DI2 (or setting H00.01=1).

#### Note:

When the bus input terminal does not install the diode protection, PV panel switch Q1 will be prohibited to close together with grid power input switch Q2, or the panel will be damaged.

## 2.3Wiring diagram between FRECON VFD and single phase motor

#### 2.3.1 Single phase motor introduction

Single phase motor generally means asynchronous single phase motor powered by single phase AC 220V, there're two phase winding in motor stator and motor rotor is common squirrel cage. The distribution of two phase winding and different power supply will lead to different starting characteristics and operating characteristics

Usually single phase motor is with single capacitor or double capacitor, photos of motor are as below:



Figure 2-5 Motor with single capacitor and double capacitor

Single phase motor is consisted of main winding, secondary winding, capacitor and centrifugal switch, internal wiring of single phase motor with single capacitor is as below:

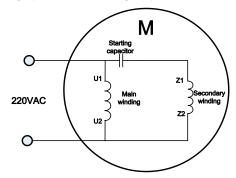


Figure 2-6 Operation mode: Internal wiring of motor with single capacitor

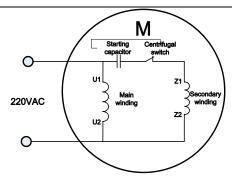


Figure 2-7 Starting mode: Internal wiring of motor with single capacitor

Internal wiring of single phase motor with double capacitors is as below:

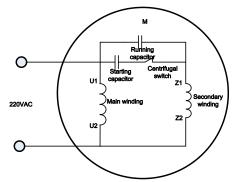


Figure 2-8 Internal wiring of motor with double capacitors

Resistor starting mode single phase motor, and internal wiring is as below:

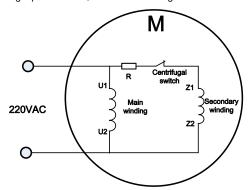


Figure 2-9 Resistor starting mode: Internal wiring of motor

We can remove capacitors from above motors, and remaining 4 main and secondary winding

terminals as below:

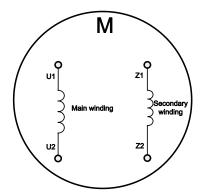


Figure 2-10 Main and secondary winding of motor

### 2.3.2 Wiring between VFD and motor (Capacitor removable)

Connect main and secondary winding of motor to inverter UVW, then inverter can work. But due to the motor winding difference, motor forward wiring must be as below, if not cause motor too heat

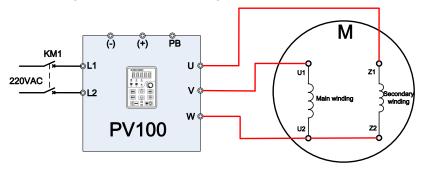
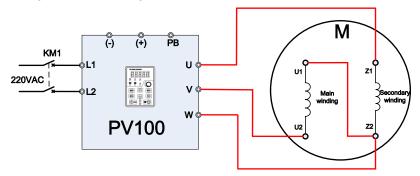


Figure 2-11 Forward wiring between PV100 VFD and motor

Motor reverse can't be completed through parameter setting of inverter or change any two phase wirings, motor reverse wiring must be as below:



#### Figure 2-12 Reverse wiring between PV100 VFD and motor

Motor forward and reverse wiring of 0.75Kw/220V PV200 is same with PV100, and wiring of PV200 above 1.5kW are as below:

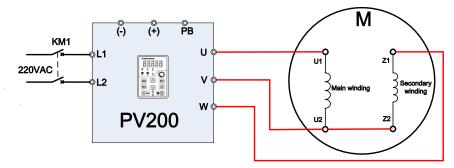


Figure 2-13 Forward wiring between VFD PV200 (Above 1.5Kw) and motor

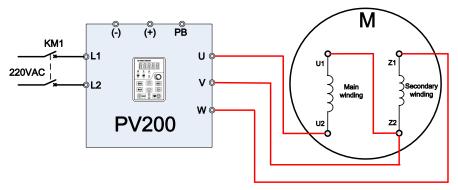


Figure 2-14 Reverse wiring between VFD PV200 (Above 1.5Kw) and motor

Note: After wiring completed, need to set F08.00=2.

### 2.3.3 Wiring between VFD and motor (Capacitor is not removable)

If the capacitor in motor is not removable, the wiring is as below. The forward and reverse is determined by UV wiring sequence.

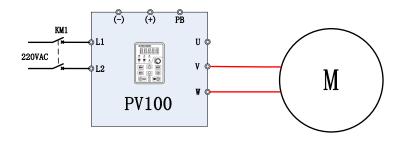


Figure 2-15 Wiring between PV100 VFD and motor

Wiring of 0.75Kw/220V PV200 is same with PV100, and wiring of PV200 above 1.5kW/220Vis as below. The forward and reverse is determined by UV wiring sequence.

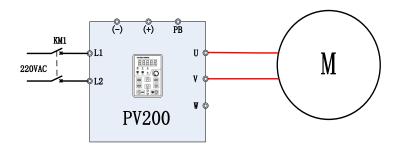


Figure 2-16 Reverse wiring between VFD PV200 (Above 0.75Kw) and motor

Note: After wiring completed, need to set F08.00=3

### 2.4Product Terminal Configuration

#### 2.4.1 Main Circuit Terminals

0.75~200KW main circuit terminals

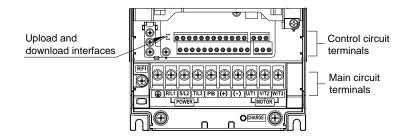


Figure 2-17 0.75 ~ 200kW Main Circuit Terminal Diagram

Table 2-1 Functions of Inverter Main Circuit Terminals

| Terminal Label | Description   |
|----------------|---|
| R/L1、S/L2、T/L3 | AC Power Input Terminal, connected to three-phase 380V AC power.                      |
| U/T1、V/T2、W/T3 | Inverter AC output terminal, connected to three-phase AC motor                        |
| (+)、(-)        | Respectively to be positive and negative terminal of internal DC bus                  |
| РВ             | Braking resistor connection terminals, one end connected to (+), the other end of PB. |
|                | Ground terminal, connected to the earth.  |

#### 2.4.2 Control Circuit Terminals

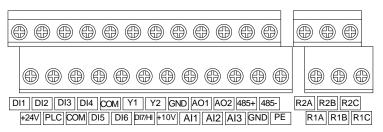


Figure 2-16Control Terminals Diagram

Table 2-2 PV200 Inverter Control Circuit Terminal Functions

| Type            | Terminal Symbol | Terminal Name        | Description   |
|-----------------|-----------------|----------------------|---|
| Power<br>Supply | +10V-GND        | +10V Power<br>Supply | Output +10V Power Supply, Maximum Output Current: 10mA. Generally use for power supply of external potentiometer, resistance range of potentiometer: $1\sim$ $5k\Omega$ |
|                 | +24V-COM        | 24V Power<br>Supply  | Output +24V power supply, generally use for power supply of digital input/output  |

|                   | -1         |  | 1   |
|-------------------|------------|--|---|
|                   |            |  | terminal and external sensor, maximum output current: 200mA.  |
|                   | PLC        | External Power                                     | Factory default in connection with +24V, when using an external signal to drive DI1~DI7, PLC need to be connected to external power, and disconnected with +24V power terminal. |
|                   | AI1-GND    | Analog Input Terminal 1                            | Input Range: DC 0~10V/0~20mA, selected by Al1、Al2 toggle switches on  |
| Analog<br>Input   | Al2-GND    | Analog Input Terminal 2                            | control board. Input Impedance: $250k\Omega$ for voltage input, $250\Omega$ for current input.  |
|                   | AI3-GND    | Analog Input Terminal 3                            | Input voltage range: DC -10~+10V Input Impedance: 250kΩ   |
|                   | DI1- COM   | Digital Input<br>Terminal 1                        |   |
|                   | DI2- COM   | Digital Input<br>Terminal 2                        |   |
|                   | DI3- COM   | Digital Input<br>Terminal 3                        | Maximum input frequency: 200Hz  |
| Digital           | DI4- COM   | Digital Input<br>Terminal 4                        | Input Impedance: 2.4kΩ  Voltage Range of level-input:9V~30V   |
| Input             | DI5- COM   | Digital Input<br>Terminal 5                        |   |
|                   | DI6- COM   | Digital Input<br>Terminal 6                        |   |
|                   | DI7/HI-COM | Digital Input Terminal 7 or high-speed pulse input | Besides the features of DI1~DI6, DI7 also can be the channel of high-speed pulse input. Maximum input frequency: 100kHz.  |
| Analog            | AO1-GND    | Analog Output<br>Terminal 1                        | Output range: DC 0~10V/0~20mA,  |
| Output            | AO2-GND    | Analog Output<br>Terminal 2                        | selected by A01、A02 toggle switches on control board. Impedance required≥10kΩ   |
| Digital           | Y1-COM     | Open Collector<br>Output 1                         | Voltage Range: 0∼24V<br>Current Range: 0∼50mA   |
| Digital<br>Output | Y2/HO-COM  | Open Collector Output 2or high-speed               | Apart from Y1 characteristics, Y2 also can be the channel of high-speed pulse input. Maximum output frequency:  |

|                          | T           |                                   | T   |
|--------------------------|-------------|-----------------------------------|---|
|                          |             | pulse output                      | 100kHz.   |
|                          | R1A-R1C     | normal open terminal              |   |
| Relay                    | R1B-R1C     | normal close<br>terminal          | Contact driving ability:  AC250V, 3A, COSØ=0.4。   |
| Output                   | R2A-R2C     | normal open<br>terminal           | DC 30V, 1A  |
|                          | R2B-R2C     | normal close<br>terminal          |   |
| 485<br>Communi<br>cation | 485+-485-   | 485 Communication Terminals       | Speed:<br>4800/9600/19200/38400/57600/115200b   |
|                          | GND         | 485 Communication Shield Ground   | ps. RS485 toggle switch on control board, setting the terminal matching-resister  |
| Shielded                 | PE          | Shield<br>Grounding               | It's use for grounding the shield of terminal-wire  |
| Aid<br>Interface         |             | External<br>Keyboard<br>Interface | When connected to operation board, the longest communication distance is up to 50m, adopt the standard network cable (RJ45) |
| іптепасе                 | UP/DOWNLOAD | Parameter Copy Card Interface     |   |

Note:the common termial (COM) of the PV100 series is GND.

# **Chapter Three Function Parameters**

# 3.1 The Basic Function Parameters

**Table 3-1 Basic Function Parameters** 

| Function<br>Code | Name                   | Descriptions   | Default<br>Value | Attribu<br>te |
|------------------|------------------------|--|------------------|---------------|
| F00 Group        | : System Parameters    |  |                  |               |
| F00.00           | User Password          | 0~65535  | 0                | ×             |
| F00.04           | Default Value Control  | 0: Null  1: Factory Reset(Excluding motor parameters)  2: Clear the record information of fault  3: Backup user's current parameters  4: User's backup parameters were restored  5: Restore factory default(include motor parameter)  6: Power consumption zero clearing(U00.35) | 0                | ×             |
| F00.13           | Carrier frequency      | 0.700~16.000kHz  | Model<br>defined | Δ             |
| F00.18           | Fan control            | Run at power-on     Fan working during running   | . 1              | ×             |
| F00.20           | Inverter rated power   | 0.2~710.0kW  | Model<br>defined | •             |
| F00.21           | Inverter rated voltage | 60~660V  | Model<br>defined | •             |
| F00.22           | Inverter rated current | 0.1~1500.0A  | Model<br>defined | •             |
| F00.23           | Software version       | 0.00~655.35  | Model<br>defined | •             |
| F00.24           | Dealer password        | 0~65535  | 0                | ×             |
| F00.25           | Setting operation time | 0~65535h(0: Invaild)   | 0h               | ×             |

| F01 Group | : Frequency Given                         |  |             |   |  |
|-----------|---|--|-------------|---|--|
|           | .,  | 0: Master digital setting (F01.02)     |             |   |  |
|           |   | 1: keypad potentiometer                |             |   |  |
|           |   | 2: Analog input AI1                    |             |   |  |
|           |   | 3: Communication                       |             |   |  |
| F01.01    | Master Frequency                          | 4: Multi-reference                     |             |   |  |
| F01.01    | Command Source                            | 5: PLC                                 | . 1         | × |  |
|           |   | 6: Process PID output                  |             |   |  |
|           |   | 7: X7/HI pulse input                   |             |   |  |
|           |   | 8: AI2                                 |             |   |  |
|           |   | 9: Al3                                 |             |   |  |
| F01.02    | Digital Setting of<br>Master Frequency    | 0.00∼Fmax                              | 0.00Hz      | Δ |  |
| F01.08    | Maximum Frequency (Fmax)                  | 20.00~600.00Hz                         | 50.00H<br>z | × |  |
| F01.09    | Upper Limit<br>Frequency(Fup)             | Fdown∼Fmax                             | 50.00H<br>z | × |  |
| F01.10    | Lower Limit Frequency(Fdown)              | 0.00∼Fup                               | 0.00Hz      | × |  |
|           | 0   | 0: Run by the lower frequency          |             |   |  |
| F01.11    | Given frequency lower                     | 4. After running times of leaver limit | 0           |   |  |
| FU1.11    | than the frequency control of lower limit | 1: After running time of lower limit   | 0           | × |  |
|           | control of lower limit                    | frequency, it will run on speed of 0.  |             |   |  |
| F01.12    | Running time of lower limit frequency     | 0.0~6000.0s                            | 60.0s       | × |  |
| F02 Group | : Control of Run/Stop                     |  |             |   |  |
|           |   | 0: Operation Panel (LED off)           |             |   |  |
| F02.00    | Command Source                            | 1: External Terminal (LED on)          | 1           |   |  |
| FU2.00    | Selection of Run/Start                    | 2: Computer Communications             | I           | × |  |
|           |   | (LED flash)                            |             |   |  |
| F02.12    | Stop mode                                 | 0: Ramp to stop                        | 0           | × |  |
|           | •   | 1: Coast to stop                       |             |   |  |
| F03 Group | F03 Group: Acceleration/Deceleration Time |  |             |   |  |
| F03.00    | Acceleration Time 1                       | 0.0∼6000.0s                            | 15.0s       | Δ |  |
| F03.01    | Deceleration Time 1                       | 0.0∼6000.0s                            | 1.0s        | Δ |  |
| F04 Group | : Digital Input Terminals                 |  |             |   |  |

|        |                                    | T  | •  |   |
|--------|------------------------------------|--|----|---|
| F04.00 | Terminal DI1 Function Selection    | 00:No function<br>01:Running forward (FWD)   | 1  | × |
| F04.01 | Terminal DI2 Function Selection    | 02:Running reverse (REV) 03:Three-wire control   | 51 | × |
| F04.02 | Terminal DI3 Function Selection    | 04:JOG forward<br>05:JOG reverse   | 52 | × |
| F04.03 | Terminal DI4 Function Selection    | 06:Coast to stop 07:Fault reset (RESET)  | 52 |   |
| F04.04 | Terminal DI5 Function<br>Selection | 08:Running suspended 09:External fault input 10:Terminal UP  | 0  |   |
| F04.05 | Terminal DI6 Function<br>Selection | 11:Terminal DOWN  12:UP/DOWN (including \\/\   | 0  |   |
| F04.06 | Terminal DI7 Function<br>Selection | key) adjustment clear  13:Multi-stepfrequency terminal 1  14:Multi-step frequency terminal 2  15:Multi-step frequency terminal 3  16:Multi-step frequency terminal 4  17:Accel/Decel time determinant 1  18:Accel/Decel time determinant 2  19:Accel/Decel disabled(ramp stop not inclusive)  20:Switch to auxiliary speed setting  21:PLC status reset  22:Simple PLC paused  23:Simple PLC paused  24:PID adjustment direction  25:PID integration paused  26:PID parameter switch  27:Swing frequency pause(output the currentfrequency)  28:Swing frequency reset(output the central frequency)  29:Run command switched to keypad contro  30:Run command switched to terminal control | 0  | x |

| Communication control   32:Count input   33:Count clear   34:Length count   35:Length clear   36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy   0.000~1.000s   0.010s   Δ   |           |                           | 31:Run command switched to    |        |   |
|--|-----------|---------------------------|-------------------------------|--------|---|
| 32:Count input   33:Count clear   34:Length count   35:Length clear   36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch dormancy   0.000~1.000s   0.010s   Δ   |           |                           |                               |        |   |
| 33:Count clear   34:Length count   35:Length clear   36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy  |           |                           |                               |        |   |
| 34:Length count   35:Length clear   36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch dormancy   0.000~1.000s   0.010s   Δ   |           |                           | '                             |        |   |
| 35:Length clear   36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy     0.000~1.000s   0.010s   Δ   |           |                           |                               |        |   |
| 36:DC brake input command at stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy   0.000~1.000s   0.010s   Δ   |           |                           |                               |        |   |
| Stop   37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy   0.000~1.000s   0.010s   Δ  |           |                           | •                             |        |   |
| 37~49:reserved   50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy   |           |                           | •                             |        |   |
| 50:Special Machine Enabled   51:Solar Panels Power Enabled   52:Overtank or dry run switch   dormancy  |           |                           | ·                             |        |   |
| 51:Solar Panels Power Enabled   52:Overtank or dry run switch dormancy   |           |                           |                               |        |   |
| F04.10   Filtering time of digital input terminal   0.000~1.000s   0.010s   Δ  |           |                           | ,                             |        |   |
| F04.10   Filtering time of digital input terminal   0.000~1.000s   0.010s   Δ  |           |                           |                               |        |   |
| F04.10   Filtering time of digital input terminal   0.000~1.000s   0.010s   Δ  |           |                           | · ·                           |        |   |
| F04.10   input terminal   0.000~1.000s   0.010s   Δ     F04.11   Delay time of terminal DI1  |           | Filtoring time of digital | domancy                       |        |   |
| F04.11   | F04.10    |                           | 0.000~1.000s                  | 0.010s | Δ |
| F04.11   |           | ,                         |                               |        |   |
| F04.12   Delay time of terminal DI2   0.0~300.0s   0.0s   Δ  | F04.11    | 1                         | 0.0∼300.0s                    | 0.0s   | Δ |
| F04.12   DI2   DI5   |           |                           |                               |        |   |
| F04.13  Terminal DI1~DI5 positive/negative logic  Terminal DI1~DI5 positive/negative logic  Terminal DI6~AI3 positive/negative logic  Terminal DI6~AI3 positive/negative logic  Terminal DI6~AI3 positive/negative logic  AI3. AI2. AI1. DI7. DI6 D: Positive logic  Terminal DI6 at 0V/on at 24V)  AI3. AI2. AI1. DI7. DI6 D: Positive logic  T: Negative Logic   | F04.12    | · ·                       | 0.0∼300.0s                    | 0.0s   | Δ |
| F04.13  Terminal DI1~DI5 positive/negative logic  Terminal DI6~Positive logic(Terminals are on at 0V/off at 24V)  1: Negative Logic (Terminals are off at 0V/on at 24V)  Al3. Al2. Al1. DI7. DI6 0: Positive logic  Terminal DI6~Al3 positive/negative logic  1: Negative Logic  0: Positive logic (Terminals are off at 0V/on at 24V)  Al3. Al2. Al1. DI7. DI6 0: Positive logic  1: Negative Logic  1: Negative Logic  1: Negative Logic  1: Negative Logic  2: Positive logic (Terminals are on at 0V/off at 24V)  Al3. Al2. Al1. DI7. DI6 0: Positive logic (Terminals are on at 0V/off at 24V)  1: Negative Logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  1: Negative Logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are off at 0V/on at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are on at 0V/off at 24V)  0: Positive logic (Terminals are off at 0V/on at 24V)  0: Positive logic (Terminals are off at 0V/on at 24V)  0: Positive logic (1)  1: Negative Logic (1)  0: Positive logic (1)  0 |           | DIZ                       | DIE DIA DIO DIO DIA           |        |   |
| F04.13   |           |                           |                               |        |   |
| Positive/negative logic   1: Negative Logic (Terminals are off at 0V/on at 24V)  | F04.40    | Terminal DI1∼DI5          | Ŭ ,                           | 00000  |   |
| Terminal DI6∼AI3   AI3、AI2、AI1、DI7、DI6   O: Positive logic   1: Negative Logic   1:    | F04.13    | positive/negative logic   | ,                             | 00000  | × |
| F04.14  Terminal DI6~AI3 positive/negative logic  1: Negative Logic  To Positive logic  1: Negative Logic  1: Negative Logic  To Positive logic  1: Negative Logic  |           |                           | • • •                         |        |   |
| F04.14  Terminal DI6~Al3 positive/negative logic  0: Positive logic  1: Negative Logic  F05 Group: Digital Output Terminal  F05.00  Y1 Output Function Selection  Y2 Output Function Selection  F05.01  Relay R1 Output Function Selection  Relay R2 Output  Relay R2 Output  Relay R2 Output  Selection  Relay R2 Output  F05.03  Terminal DI6~Al3 O: Positive logic O0: No output O1: Drive is running O2: Fault output O3: Frequency-level detection FDT1 output O4: Frequency-level detection FDT2 output O5: Drive in OHz running 1(no  11  ×   |           |                           | ,                             |        |   |
| Positive/negative logic   1: Negative Logic    |           | Terminal DI6∼AI3          | Al3、Al2、Al1、Dl7、Dl6           |        |   |
| 1: Negative Logic  | F04.14    | positive/negative logic   | 0: Positive logic             | 00000  | × |
| F05.00  Y1 Output Function Selection  Y2 Output Function Selection  Y2 Output Function Selection  F05.01  Relay R1 Output Function Selection  Relay R2 Output  Relay R2 Output  Relay R2 Output  Selection  FDT1 output O4: Frequency-level detection FDT2 output O5: Drive in OHz running 1(no  11 ×  |           | positive/flegative logic  | 1: Negative Logic             |        |   |
| F05.00  Selection  Y2 Output Function Selection  Y2 Output Function Selection  F05.02  Relay R1 Output Function Selection  Relay R2 Output  Relay R2 Output  Relay R2 Output  Selection  FDT1 output O4: Frequency-level detection FDT2 output O5: Drive in OHz running 1(no  1  | F05 Group | p: Digital Output Termina | I                             |        |   |
| Selection  Y2 Output Function Selection  F05.01  Relay R1 Output Function Selection  Relay R2 Output Function Selection  Relay R2 Output F05.03  Relay R2 Output  Relay R2 Output  O5: Drive in OHz running 1(no  11 ×   |           | Y1 Output Function        | 00: No output                 |        |   |
| F05.01  Selection  Relay R1 Output Function Selection  FDT1 output 04: Frequency-level detection FDT2 output  F05.03  Relay R2 Output  O5: Drive in 0Hz running 1(no  11 ×   | F05.00    | Selection                 | 01: Drive is running          | 1      | × |
| F05.01 Selection  Relay R1 Output Function Selection  Relay R2 Output  Relay R2 Output  Relay R2 Output  Selection  O3: Frequency-level detection  FDT1 output  O4: Frequency-level detection  FDT2 output  O5: Drive in 0Hz running 1(no  11 ×  |           | Y2 Output Function        | 02: Fault output              |        |   |
| F05.02 Relay R1 Output Function Selection FDT1 output 04: Frequency-level detection FDT2 output F05.03 Relay R2 Output 05: Drive in 0Hz running 1(no 11 ×  | F05.01    |                           | 03: Frequency-level detection | 2      |   |
| F05.02 Function Selection 04: Frequency-level detection FDT2 output 05: Drive in 0Hz running 1(no 11 ×   |           |                           | FDT1 output                   |        |   |
| FDT2 output  Relay R2 Output  05: Drive in 0Hz running 1(no  11 ×  | F05.02    |                           | 04: Frequency-level detection | 30     |   |
| F05.03   11   ×  |           |                           | FDT2 output                   |        |   |
|  | F05.03    |                           | 05: Drive in 0Hz running 1(no | 11     | × |
|  |           | Function Selection        | output at stop)               |        |   |

|                |                          | 06: Drive in 0Hz running 2(output  |       | ' |
|----------------|--------------------------|------------------------------------|-------|---|
|                |                          | at stop)                           |       |   |
|                |                          | 07: Upper limit frequency attained |       |   |
|                |                          |                                    |       |   |
|                |                          | 08: Lower limit frequency attained |       |   |
|                |                          | 09: Frequency attained             |       |   |
|                |                          | 10: Inverter is ready to work      |       |   |
|                |                          | 11: Drive (motor) overloaded alarm |       |   |
|                |                          | 12: Inverter overheat warning      |       |   |
|                |                          | 13: Current running time attained  |       |   |
|                |                          | 14: Accumulative power-on time     |       |   |
|                |                          | attained                           |       |   |
|                |                          | 15: Consecutive running time       |       |   |
|                |                          | attained                           |       |   |
|                |                          | 16: PLC cycle completed            |       |   |
|                |                          | 17: Set count value attained       |       |   |
|                |                          | 18: Designated count value         |       |   |
|                |                          | attained                           |       |   |
|                |                          | 19: Length attained                |       |   |
|                |                          | 20: Under load alarm               |       |   |
|                |                          | 21: Brake                          |       |   |
|                |                          | 22~29:reserved                     |       |   |
|                |                          | 30:Automatic switch of grid power  |       |   |
|                |                          | and solar power                    |       |   |
|                |                          | Unit's place: Y1                   |       |   |
|                |                          | 0: Positive logic                  |       |   |
|                |                          | 1: Negative logic                  |       |   |
| F05.08         | Enabled state of digital | Decade: Y2 (same as unit's place)  | 0000  | × |
|                | output                   | Hundreds place: Relay 1 output     |       |   |
|                |                          | (same as unit's place)             |       |   |
|                |                          | Thousands place: Relay 2 output    |       |   |
|                |                          | (same as unit's place)             |       |   |
| Group F06      | Analog and Pulse Inpu    | ıt                                 |       |   |
| <b>500.0</b> 5 | Minimum input of curve   | 0.0%∼input of inflection point1    | 0.00/ |   |
| F06.00         | Al1                      | of curve AI1                       | 0.0%  | Δ |
|                | Set value                |                                    |       |   |
| F06.01         | corresponding            | -100.0~100.0%                      | 0.0%  | Δ |
|                | to minimum input of      |                                    |       |   |
|                |                          |                                    |       |   |

|        | curve Al1                 |                                      |       |   |
|--------|---------------------------|--------------------------------------|-------|---|
|        | cuive Air                 |                                      |       |   |
|        |                           |                                      |       |   |
| F00.00 | Input of inflection point | Minimum input of curve Al1∼Input     | 100.0 |   |
| F06.02 | 1 of curve Al1            | of inflection point 2 of curve Al1   | %     | Δ |
|        | Set value                 |                                      |       |   |
| F06.03 | corresponding             | 100.0 . 100.0%                       | 100.0 |   |
| F06.03 | to input of inflection    | -100.0~100.0%                        | %     | Δ |
|        | point 1 of curve Al1      |                                      |       |   |
| F00.04 | Input of inflection point | Input of inflection point 1 of curve | 100.0 |   |
| F06.04 | 2 of curve AI1            | Al1∼Maximum input of curve Al1       | %     | Δ |
|        | Set value                 |                                      |       |   |
| F06.05 | corresponding             | -100.0~100.0%                        | 100.0 | Δ |
| F00.05 | to input of inflection    | -100.0 - 100.0 /6                    | %     | Δ |
|        | point 2 of curve AI1      |                                      |       |   |
|        | Maximum input of          | Input of inflection point 2 of curve | 100.0 |   |
| F06.06 | curve                     | Al1~100.0%                           | %     | Δ |
|        | Al1                       | 74.1 100.070                         | 70    |   |
|        | Set value                 |                                      |       |   |
| F06.07 | corresponding             | -100.0~100.0%                        | 100.0 | Δ |
|        | to maximum input of       |                                      | %     |   |
|        | curve Al1                 |                                      |       |   |
| F06.08 | Minimum input of curve    | 0.0%∼input of inflection point1 of   | 0.0%  | Δ |
|        | Al2                       | curve Al2                            |       |   |
|        | Set value                 |                                      |       |   |
| F06.09 | corresponding             | -100.0~100.0%                        | 0.0%  | Δ |
|        | to minimum input of       |                                      |       |   |
|        | curve Al2                 |                                      |       |   |
| F06.10 | Input of inflection point | Minimum input of curve Al1∼Input     | 100.0 | Δ |
|        | 1 of curve AI2            | of inflection point 2 of curve Al2   | %     |   |
|        | Set value                 |                                      | 40    |   |
| F06.11 | corresponding             | -100.0~100.0%                        | 100.0 | Δ |
|        | to input of inflection    |                                      | %     |   |
|        | point 1 of curve Al2      | located believes to the              | 10    |   |
| F06.12 | Input of inflection point | Input of inflection point 1 of curve | 100.0 | Δ |
|        | 2 of curve AI2            | Al2∼Maximum input of curve Al2       | %     |   |

|           | Set value   |   | I          |   |  |  |
|-----------|---|---|------------|---|--|--|
| F06.13    | Set value corresponding to input of inflection point 2 of curve Al2 | -100.0~100.0%   | 100.0<br>% | Δ |  |  |
| F06.14    | Maximum input of curve  | Input of inflection point A of curve AI2~100.0%   | 100.0<br>% | Δ |  |  |
| F06.15    | Set value<br>corresponding<br>to maximum input of<br>curve AI2      | -100.0~100.0%   | 100.0      | Δ |  |  |
| F07 Group | : Analog and Pulse Outp   | out   |            |   |  |  |
| F07.00    | AO1 Output Function Selection                                       | 00: No Output   | 1          | × |  |  |
| F07.01    | AO2 Output Function Selection                                       | 01: Output Frequency  | 2          | × |  |  |
| F07.02    | Y2/HO Output Function Selection (When used as HO)                   | 02: Set Frequency 03: Output Current (Inverter Rated Current) 04: Output Voltage (Inverter Rated Voltage) 05: Output Power 06: Bus Voltage 07: +10V 08: Keyboard Potentiometer 09: Al1 10: Al2 11: Al3 12: HI Input(100.0% corresponds 100.00kHz) 13: Output Torque(Absolute Value of the Torque) | 1          | × |  |  |
| F08 Group | F08 Group: Motor 1 Basic Parameters                                 |   |            |   |  |  |
| F08.00    | Motor type  | 0:Three phase asynchronous motor 1: Reserved 2:Single phase asynchronous  | 0          | × |  |  |

|         |                                  | T                             | ĺ     |   |
|---------|----------------------------------|-------------------------------|-------|---|
|         |                                  | motor(Remove capacitance)     |       |   |
|         |                                  | 3: Single phase asynchronous  |       |   |
|         |                                  | motor(Not Remove capacitance) |       |   |
| F00.04  | Matand Data 1D                   | 0.40 000 001/14/              | Туре  |   |
| F08.01  | Motor 1 Rated Power              | 0.10~600.00kW                 | fixed | × |
| F00.00  | Mater 4 Detect Veltage           | CO - CCOV                     | Туре  |   |
| F08.02  | Motor 1 Rated Voltage            | 60∼660V                       | fixed | × |
| F08.03  | Motor 1 Rated Current            | 0.1 - 1500.04                 | Туре  |   |
| F08.03  | Motor i Rated Current            | 0.1∼1500.0A                   | fixed | × |
| F08.04  | Motor 1 Rated                    | 20.00~Fmax                    | Туре  |   |
| F00.04  | Frequency                        | 20.00 Fillax                  | fixed | × |
| F08.05  | Motor 1 Rated                    | 1~30000                       | Туре  |   |
| F00.05  | Rotational Speed                 | 1,~30000                      | fixed | × |
| E09.06  | Motor 1 Wirings                  | 0: Y                          | Туре  |   |
| F08.06  | Motor 1 Wirings                  | 1: Δ                          | fixed | × |
| F00.07  | Motor 1 Rated Power              | 0.50, 0.00                    | Туре  |   |
| F08.07  | Factor                           | 0.50~0.99                     | fixed | × |
| E00.00  | Asynchronous Motor 1             | 0.001~65.535Ω                 | Туре  |   |
| F08.08  | Stator Resistance R <sub>1</sub> |                               | fixed | × |
| F08.09  | Asynchronous Motor 1             | 0.001~65.535Ω                 | Туре  |   |
| F00.09  | Rotor Resistance R <sub>2</sub>  | 0.001~65.555Ω                 | fixed | × |
| F08.10  | Asynchronous Motor 1             | 0.001∼65.535mH                | Туре  | × |
| F06.10  | Leakage Inductance               | 0.001° - 65.555IIII           | fixed | * |
| F08.11  | Asynchronous Motor 1             | 0.1∼6553.5mH                  | Туре  | × |
| 1 00.11 | Mutual Inductance                | 0.1 -0555.5/1111              | fixed | ^ |
| F08.12  | Asynchronous Motor 1             | 0.1∼1500.0A                   | Туре  | × |
| 1 00.12 | No-load Field Current            | 0.1 · 1300.0A                 | fixed | ^ |
|         | Asynchronous Motor               |                               |       |   |
| F08.13  | 1                                | 0.0~100.0                     | 87%   | × |
| 100.13  | field-weakening                  | 0.0 - 100.0                   | 07 /6 | ^ |
|         | coefficient 1                    |                               |       |   |
|         | Asynchronous Motor               |                               |       |   |
| F08.14  | 1 field-weakening                | 0.0~100.0                     | 75%   | × |
|         | coefficient 2                    |                               |       |   |
|         | Asynchronous Motor               |                               |       |   |
| F08.15  | 1 field-weakening                | 0.0~100.0                     | 70%   | × |
|         | coefficient 3                    |                               |       |   |

|               |                        | T                               |         |   |
|---------------|------------------------|---------------------------------|---------|---|
|               |                        | 0: Null                         |         |   |
|               | Parameters             | 1: Asynchronous Motor Static    |         |   |
| F08.30        | Self-identification    | Self-identification             | 0       | × |
|               | Sell-Identification    | 2: Asynchronous Motor Rotation  |         |   |
|               |                        | Self-identification             |         |   |
| F09 Group     | : Motor 1VF Curve      |                                 |         |   |
|               |                        | 0: Straight Line V/F            |         |   |
|               |                        | 1: Multipoint V/F               |         |   |
|               |                        | 2: 1.2th power of the V/F curve |         |   |
|               |                        | 3: 1.4th power of the V/F curve |         |   |
| F00.00        | Motor 1VF Curve        | 4: 1.6th power of the V/F curve |         |   |
| F09.00        | Setting                | 5: 1.8th power of the V/F curve | 0       | × |
|               |                        | 6: 2.0th power of the V/F curve |         |   |
|               |                        | 7: VF Completed Separation Mode |         |   |
|               |                        | 8: VF Semi-separation Mode      | •       |   |
| <b>500.04</b> |                        | 0.0~30.0% 0.0%: (Auto           |         |   |
| F09.01        | Motor 1 Torque Boost   | Torque Boost)                   | 0.0%    | Δ |
|               | Motor 1 Cut-off        |                                 | FO 0011 |   |
| F09.02        | frequency of           | 0.00∼Maximum Frequency          | 50.00H  | Δ |
|               | Torque-Boost           |                                 | Z       |   |
| F09.03        | Motor 1Multipoint V/F  | 0.00~F09.05                     | 0.00Hz  | Δ |
| 1 03.03       | frequency points 1     | 0.00 1 03.03                    | 0.00112 | Δ |
| F09.04        | Motor 1 Multipoint VF  | 0.0~100.0                       | 0.0%    | ^ |
| 1 03.04       | Voltage Points 1       | 0.0 100.0                       | 0.076   | Δ |
| F09.05        | Motor 1 Multipoint V/F | F09.03~F09.05                   | 5.00Hz  | Δ |
|               | frequency points 2     |                                 |         |   |
| F09.06        | Motor 1 Multipoint VF  | 0.0~100.0                       | 14.0%   | Δ |
|               | Voltage Points 2       |                                 |         | - |
| F09.07        | Motor 1 Multipoint V/F | F09.05~F09.09                   | 25.00H  | Δ |
|               | frequency points 3     |                                 | Z       |   |
| F09.08        | Motor 1 Multipoint VF  | 0.0~100.0                       | 50.0%   | Δ |
|               | Voltage Points 3       |                                 |         |   |
| F09.09        | Motor 1 Multipoint V/F | F09.07∼Rated Frequency of       | 50.00H  | Δ |
|               | frequency points4      | Motor                           | Z       |   |
| F09.10        | Motor 1 Multipoint VF  | 0.0~100.0 Ue=100.0%             | 100.0   | Δ |
| 1 00.10       | Voltage Points 4       |                                 | %       |   |

|           |   |   |            | <u> </u> |
|-----------|---|---|------------|----------|
| F09.11    | VF Slip Compensation Gain                               | 0.0~300.0%  | 80.0%      | Δ        |
| F09.12    | VF Stator Voltage-drop Compensation Gain                | 0.0~200.0%  | 100.0      | Δ        |
| F09.13    | VF Excitation  Compensation Gain                        | 0.0~200.0%  | 100.0      | Δ        |
| F09.14    | VF Oscillation Suppression Gain                         | 0.0~300.0%  | 100.0      | Δ        |
| F11 Group | : Fault and Protection                                  |   |            |          |
| F11.00    | Control of Overcurrent<br>Stall                         | O: Null  1: Overcurrent Stall Mode 1  2: Overcurrent Stall Mode 2 | 2          | ×        |
| F11.01    | Protection current of<br>Overcurrent Stall              | 100.0~200.0%  | 150.0<br>% | ×        |
| F11.02    | Frequency Fall Time of Constant Speed Overcurrent Stall | 0.0~6000.0s (Mode 1 is Active)                                    | 5.0s       | Δ        |
| F11.03    | Overcurrent Stall Mode 2 Proportion Coefficient         | 0.1~100.0%  | 3.0%       | Δ        |
| F11.04    | Overcurrent Stall Mode<br>2 Integral Time               | 0.00∼10.00s (0.00: Integral Invalid)                              | 10.00s     | Δ        |
| F11.05    | Control of Overvoltage<br>Stall                         | 0: Null 1: Overvoltage Stall Mode 1 2: Overvoltage Stall Mode 2   | 0          | ×        |
| F11.06    | Voltage of Overvoltage<br>Stall                         | 600~800V  | 700V       | ×        |
| F11.07    | Overvoltage Stall Mode 2 Proportion Coefficient         | 0.1~100.0%  | 3.0%       | Δ        |
| F11.08    | Overvoltage Stall Mode<br>2 Integral Time               | 0.00∼10.00s (0.00: Integral Invalid)                              | 10.00s     | Δ        |

|  | F11.10 | Selection of failsafe<br>action 1 | Ones: Bus Under voltage Protection (Err07) 0:Reporting faults and freely parking 1:Alarming and parking by deceleration mode 2:Alarm and continue running on fault frequency 3:Protection Invalid Tens: Input Phase-protection (Err09) Hundreds: Output Phase-protection (Err10) Thousands: Motor Overload  | 03000 | × |
|--|--------|-----------------------------------|---|-------|---|
|  |        |                                   | Protection (Err10)  Myriabit: Inverter Overload  Protection (Err12)   |       |   |
|  | F11.11 | Selection of failsafe<br>action 2 | Ones: External Input Failure-protection (Err13) 0:Reporting faults and freely parking 1:Alarming and parking by deceleration mode 2:Alarm and continue running on fault frequency 3:Protection Invalid Tens: Memory Failure (Err15) Hundreds: 485 communication timeout (Err18) Thousands: PID feedback disconnection when running (Err19) Myriabit: running time arrives (Err20) | 00000 | × |

| F11.12 | Selection of failsafe<br>action 3                           | Ones: Disconnection Fault of Temperature Sensor (Err24) 0:Reporting faults and freely parking 1:Alarming and parking by deceleration mode 2:Alarm and continue running on fault frequency 3:Protection Invalid Tens: Inverter load-lost (Err25) | 00     | × |
|--------|---|---|--------|---|
| F11.14 | When failure,<br>frequency selection of<br>continue running | O: Running on current setting frequency  1: Running on setting frequency  2: Running on upper-limit frequency  3: Running on lower-limit frequency  4: Running on abnormal spare-frequency  | 0      | × |
| F11.15 | Abnormal Alternate<br>Frequency                             | 0.00∼Fmax   | 0.00Hz | × |
| F11.17 | Protection time of<br>Motor Overload                        | 30.0∼300.0s   | 60.0s  | × |
| F11.18 | Selection of Overload<br>Pre-warning                        | Ones: selection of detection  0: always detection  1: detection only when constant speed  Tens: condition selection of detection  0: responds to rated current of motor  1: responds to rated current of inverter                               | 00     | × |
| F11.19 | Detectable Level of<br>Overload Pre-alarm                   | 20.0~200.0%   | 130.0  | × |
| F11.20 | Detectable Time of<br>Overload Pre-alarm                    | 0.1∼60.0s   | 5.0s   | × |

|        | T   | T                                       |       |   |
|--------|---|---|-------|---|
| F11.21 | Pre-alarm Temperature of Inverter Overheat  | 50.0∼100.0℃                             | 70.0℃ | × |
| F11.22 | Detectable Level of load-loss   | 5.0~100.0%                              | 20.0% | × |
| F11.23 | Detectable Time of load-loss  | 0.1∼60.0s                               | 5.0s  | × |
| F11.24 | Operation selection of<br>instantaneous power<br>failure  | 0: Null<br>1: Valid                     | 0     | × |
| F11.25 | Frequency deceleration time of instantaneous power failure  | 0.0∼6000.0s                             | 5.0s  | Δ |
| F11.26 | Selection control of fast   | 0: Prohibit                             | 0     | × |
|        | current-limit   | 1: Permit                               | U     |   |
| F11.27 | Auto-Reset Times of failure   | 0~20                                    | 0     | × |
| F11.28 | Auto-Reset Interval of failure  | 0.1∼100.0s                              | 1.0s  | × |
| F11.29 | During the fault auto-resetting, program Of switch output terminal, is action selection of output fault | 0: No action  1: Action                 | 0     | × |
| F11.30 | Instantaneous power off bus voltage   | 60.0%∼Recovery voltage                  | 80.0% | Δ |
| F11.31 | Instantaneous power off recovery voltage  | Power off voltage∼100.0%                | 85.0% | Δ |
| F11.32 | Instantaneous power off voltage detection time  | 0.01~10.00s                             | 0.10s | Δ |
| F11.33 | Instantaneous power off Kp  | 0.1~100.0%                              | 40.0% | Δ |
| F11.34 | Instantaneous power off integration time Ti   | 0.00~10.00s (0.00: Integration invalid) | 0.10s | Δ |
|        | 1   | i                                       |       |   |

| Group F13 | 3 Process PID                  |                           |        |   |
|-----------|--------------------------------|---------------------------|--------|---|
|           |                                | 0: F13.01 digital setting |        |   |
|           |                                | 1:keypad potentiometer    |        |   |
|           |                                | 2: Al1                    |        |   |
| F13.00    | PID setting                    | 3: Communication          | 0      |   |
| F 13.00   | FID setting                    | 4: Multi-Reference        |        | × |
|           |                                | 5: DI7/HI pulse input     |        |   |
|           |                                | 6: AI2                    |        |   |
|           |                                | 7: Al3                    |        |   |
| F13.01    | PID digital setting            | 0.0~100.0%                | 50.0%  | Δ |
|           |                                | 0: Al1                    |        |   |
|           |                                | 1: Al2                    |        |   |
|           |                                | 2: Communication          |        |   |
|           |                                | 3: Al1+Al2                |        |   |
| F13.02    | PID feedback                   | 4: Al1-Al2                | 0      | × |
|           |                                | 5: Max{Al1, Al2}          |        |   |
|           |                                | 6: Min{Al1, Al2}          |        |   |
|           |                                | 7: DI7/HI pulse input     |        |   |
|           |                                | 8: Al3                    |        |   |
| F13.03    | PID setting feedback range     | 0~60000                   | 1000   | Δ |
| F13.04    | PID action direction           | 0: Forward action         | 0      | × |
|           |                                | 1: Reverse action         |        |   |
| F13.05    | Filtering time of PID setting  | 0.000∼10.000s             | 0.000s | Δ |
| F13.06    | Filtering time of PID feedback | 0.000~10.000s             | 0.000s | Δ |
| F13.07    | Filtering time of PID output   | 0.000~10.000s             | 0.000s | Δ |
| F13.08    | Proportional gain Kp1          | 0.0~100.0                 | 1.0    | Δ |
| F13.09    | Integration time Ti1           | 0.01~10.00s               | 0.10s  | Δ |
| F13.10    | Differential time Td1          | 0.000~10.000s             | 0.000s | Δ |
| F13.17    | PID offset limit               | 0.0~100.0%                | 1.0%   | × |

| F13.18   | PID integral property                | Unit's digit (Whether to stop integral operation when the output reaches the limit)  0: Continue integral operation  1: Stop integral operation  Ten's digit (Integral separated)  0: Invalid  1: Valid   | 00    | × |
|----------|--------------------------------------|---|-------|---|
| F13.19   | PID differential limit               | 0.0~100.0%  | 0.5%  | × |
| F13.20   | PID initial value                    | 0.0~100.0%  | 0.0%  | × |
| F13.21   | Holding time of PID initial value    | 0.0∼6000.0s   | 0.0s  | × |
| F13.22   | PID output frequency upper limit     | PID output frequency lower limit ~ 100.0% (100.0% corresponds to maximum frequency )  | 100.0 | × |
| F13.23   | PID output frequency lower limit     | $-100.0\% \sim \text{PID}$ output frequency lower limit   | 0.0%  | × |
| F13.24   | Detection value of PID feedback loss | 0.1~100.0%<br>0.0%: Not judging feedback loss   | 0.0%  | × |
| F13.25   | Detection time of PID feedback loss  | 0.0~30.0s   | 1.0s  | × |
| F13.26   | PID operation at stop                | No PID operation at stop     PID operation at stop  | 0     | × |
| Group F1 | 6 Keys and Display of Ke             | ypad Parameters   |       |   |
| F16.01   | Keyboard operation<br>disply         | Uini's digit: Function selection of STOP/RESET key  0: stop function of STOP/RESET key is valid only in keyboard operation mode  1: Stop function of STOP/RES key is valid in any operation mode  Ten's digit: Speed display(U00.05)  0: According to the actual speed  1: Multiply frequency by speed coefficient(F16.11)  Hundred's digit: Decimal places  0: No decimal places | 001   | × |

|           |                      | I di One decimal alessa                 |  |   |
|-----------|----------------------|---|--|---|
|           |                      | 1: One decimal places                   |  |   |
|           |                      | 2: Two decimal places                   |  |   |
|           |                      | 3: Three decimal places                 |  |   |
|           |                      | 0: Not locked                           |  |   |
|           |                      | 1: Full locked                          |  |   |
| F16.02    | Keys locked option   | 2: Keys locked other than RUN,          | 0  | × |
| 1 10.02   | Reys locked option   | STOP/RST                                |  | ^ |
|           |                      | 3: Keys locked other than               |  |   |
|           |                      | STOP/RST                                |  |   |
|           | LED displayed        | 0.00/                                   |  |   |
| F16.03    | parameters setting 1 | 0~99(correspond U00.00~                 | 0  | Δ |
|           | on running status    | U00.99)                                 |  |   |
|           | LED displayed        | 0.00/                                   |  |   |
| F16.04    | parameters setting 2 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 6  | Δ |
|           | on running status    | U00.99)                                 |  |   |
|           | LED displayed        |   |  |   |
| F16.05    | parameters setting 3 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 3  | Δ |
|           | on running status    | U00.99)                                 |  |   |
|           | LED displayed        |   |  |   |
| F16.06    | parameters setting 4 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 2  | Δ |
|           | on running status    | U00.99)                                 |  |   |
|           | LED displayed        |   |  |   |
| F16.07    | parameters setting 1 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 1  | Δ |
|           | on stop status       | U00.99)                                 |  |   |
|           | LED displayed        |   |  |   |
| F16.08    | parameters setting 2 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 6  | Δ |
|           | on stop status       | U00.99)                                 |  |   |
|           | LED displayed        |   | <del>                                     </del> |   |
| F16.09    | parameters setting 3 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 15   | Δ |
|           | on stop status       | U00.99)                                 |  |   |
|           | LED displayed        |   | -  |   |
| F16.10    | parameters setting 4 | $0{\sim}99$ (correspond U00.00 ${\sim}$ | 16   | Δ |
|           | on stop status       | U00.99)                                 |  | _ |
|           | Speed display        |   |  |   |
| F16.11    | coefficient          | 0.00~100.00                             | 1.00   | Δ |
|           | Power display        |   | 100.0  |   |
| F16.12    | coefficient          | 0.0~300.0%                              | %  | Δ |
|           |                      |   |  |   |
| U00 Group | o: Status Monitoring |   |  |   |

| 1100.00 | 0                               | 0.00 5              | 0.0011      |          |
|---------|---------------------------------|---------------------|-------------|----------|
| U00.00  | Output Frequency                | 0.00∼Fup            | 0.00Hz      | <u> </u> |
| U00.01  | Setting Frequency               | 0.00∼Fmax           | 0.00Hz      | 0        |
| U00.02  | Actual value of output voltage  | 0∼660V              | 0.0V        | •        |
| U00.03  | Actual value of output current  | 0.0∼3000.0A         | 0.0A        | •        |
| U00.04  | Output Power                    | -3000.0∼3000.0kW    | 0.0kW       | $\odot$  |
| U00.05  | Output Rotation-rate            | 0∼60000rpm          | 0rpm        | $\odot$  |
| U00.06  | DC Bus Voltage                  | 0∼1200V             | 0V          | $\odot$  |
| U00.07  | Synchronization<br>Frequency    | 0.00∼Fup            | 0.00Hz      | •        |
| U00.08  | PLC Stage                       | 1~15                | 1           | $\odot$  |
| U00.09  | Program Running Time            | 0.0∼6000.0s(h)      | 0.0s(h)     | $\odot$  |
| U00.10  | PID Given                       | 0∼60000             | 0           | $\odot$  |
| U00.11  | PID Arithmetic<br>Feedback      | 0~60000             | 0           | •        |
| U00.12  | DI1∼DI5 Input Status            | DI5 DI4 DI3 DI2 DI1 | 00000       | $\odot$  |
| U00.13  | DI6∼DI7 Input Status            | DI7 DI6             | 00          | •        |
| U00.14  | Digital Output Status           | R2R1 Y2 Y1          | 0000        | •        |
| U00.15  | Al1 Input                       | 0.0~100.0%          | 0.0%        | •        |
| U00.16  | Al2 Input                       | 0.0~100.0%          | 0.0%        | •        |
| U00.17  | Al3 Input                       | -100.0~100.0%       | 0.0%        | •        |
| U00.18  | Keyboard<br>Potentiometer Input | 0.0~100.0%          | 0.0%        | •        |
| U00.19  | HI Pulse Input<br>Frequency     | 0.00~100.00kHz      | 0.00kH<br>z | •        |
| U00.20  | A01 Output                      | 0.0~100.0%          | 0.0%        | $\odot$  |
| U00.21  | A02 Output                      | 0.0~100.0%          | 0.0%        | 0        |
| U00.22  | HO Pulse Output Frequency       | 0.00~100.00kHz      | 0.00kH<br>z | •        |
| U00.23  | Temperature of Inverter Module  | -40.0°C∼120.0°C     | 0.0℃        | •        |
| U00.24  | The Power-on Time               | 0∼65535min          | 0min        | $\odot$  |
| U00.25  | The Running Time                | 0∼6553.5min         | 0.0min      | $\odot$  |
| U00.26  | Cumulative Power-on<br>Time     | 0∼65535h            | 0h          | •        |

|           |   | 1 7 001100 0                        | Joiai i uilip | ing involte |
|-----------|---|-------------------------------------|---------------|-------------|
| U00.27    | Cumulative Running Time   | 0∼65535h                            | 0h            | •           |
| U00.28    | Actual Count Value  | 0∼65535                             | 0             | •           |
| U00.29    | Actual Length Value   | 0∼65535m                            | 0m            | 0           |
| U00.30    | Line Speed  | 0∼65535m/min                        | 0m/Min        | $\odot$     |
| U00.31    | Output Torque   | 0.0~300.0%                          | 0.0%          | $\odot$     |
| U00.35    | Power consumption   | 0∼65535KWh                          | 0             | $\odot$     |
| U01 Group | p: Failure Record   |                                     |               |             |
|           |   | Err00: No Fault                     |               |             |
|           |   | Err01: Accelerated Overcurrent      |               |             |
|           |   | Err02: Decelerated Overcurrent      |               |             |
|           |   | Err03: Constant Speed               |               |             |
|           |   | Overcurrent                         |               |             |
|           |   | Err04: Accelerated Overvoltage      |               |             |
|           |   | Err05: Decelerated Overvoltage      |               |             |
|           | Err06: Constant Speed   |                                     |               |             |
|           | Overvoltage   |                                     |               |             |
|           | Err07: Bus Under voltage Protection Err08: Short Circuit Protection | Err07: Bus Under voltage            |               |             |
|           |   | Protection                          |               |             |
|           |   |                                     |               |             |
|           |   | Err09: Input Open Phase             | Err00         | ı           |
| U01.00    | Current Fault Category  | Err10: Output Open Phase            |               | ·           |
| 001.00    | Current Fault Category  | Err11: Motor Overload               | Elloo         | 0           |
|           |   | Err12: Inverter Overload            |               |             |
|           |   | Err13: Fault protection of external |               |             |
|           |   | input                               |               |             |
|           |   | Err14: Overheat                     |               |             |
|           |   | Err15: Memory Failure               |               |             |
|           |   | Err16: Cancel Auto-tuning           |               |             |
|           |   | Err17: Auto-tuning Failure          |               |             |
|           |   | Err18: 485 Communication            |               |             |
|           |   | Timeout                             |               |             |
|           |   | Err19: PID feedback disconnection   |               |             |
|           |   | on runtime                          |               |             |
|           |   | Err20: running time arrives         |               |             |
|           |   | Err21: Parameter Upload Error       |               |             |

|        |  | Err22: Parameter Download Error      |        |   |
|--------|--|--------------------------------------|--------|---|
|        |  | Err23: Braking Unit Failure          |        |   |
|        |  | Err24: Disconnection fault of        |        |   |
|        |  | temperature sensor                   |        |   |
|        |  | Err25: Lose-load failure/alarm of    |        |   |
|        |  | Inverter                             |        |   |
|        |  | Err26: with-wave current limit fault |        |   |
|        |  | Err27: Soft-start relay unclosed     |        |   |
|        |  | Err28: EEPROM Version                |        |   |
|        |  | Incompatible                         |        |   |
|        |  | Err29: Overcurrent tested by         |        |   |
|        |  | hardware                             |        |   |
|        |  | Err30: Overvoltage tested by         |        |   |
|        |  | hardware                             |        |   |
|        |  | Err32:Hydraulic Probe Failure        |        |   |
|        |  | Arn33:Pre-warning of weak light      |        |   |
|        |  | Arn34:Pre-warning of full-water      |        |   |
| U01.01 | Output frequency of the current fault      | 0.00~Fup                             | 0.00Hz | • |
| U01.02 | Output current of the current fault        | 0.0~3000.0A                          | 0.0A   | • |
| U01.03 | c of the current fault                     | 0~1200V                              | 0V     | · |
| U01.04 | Cumulative runtime of the current fault    | 0∼65535h                             | 0h     | • |
| U01.05 | Former one fault category                  | Like the latest one fault record     | Err00  | • |
| U01.06 | Output frequency of the former one fault   | 0.00∼Fup                             | 0.00Hz | • |
| U01.07 | Output current of the former one fault     | 0.0~3000.0A                          | 0.0A   | • |
| U01.08 | Bus Voltage of the former one fault        | 0~1200V                              | 0V     | • |
| U01.09 | Cumulative runtime of the former one fault | 0∼65535h                             | 0h     | • |
|        |  |                                      |        |   |

| U01.10   | Former two fault categories                 | Like the latest one fault record   | Err00  | •       |
|----------|---|--|--------|---------|
| U01.11   | Output frequency of the former two faults   | 0.00∼Fup   | 0.00Hz | $\odot$ |
| U01.12   | Output current of the former two faults     | 0.0∼3000.0A  | 0.0A   | •       |
| U01.13   | Bus Voltage of the former two faults        | 0∼1200V  | 0V     | •       |
| U01.14   | Cumulative runtime of the former two faults | 0∼65535h   | 0h     | •       |
| U01.15   | Previous 3 categories of faults             | The same with U01.00   | Err00  | •       |
| U01.16   | Previous 4 categories of faults             | The same with U01.00   | Err00  | •       |
| U01.17   | Previous 5 categories of faults             | The same with U01.00   | Err00  | •       |
| U01.18   | Previous 6 categories of faults             | The same with U01.00   | Err00  | •       |
| U01.19   | Previous 7 categories of faults             | The same with U01.00   | Err00  | •       |
| U01.20   | Previous 8 categories of faults             | The same with U01.00   | Err00  | 0       |
| U01.21   | Previous 9 categories of faults             | The same with U01.00   | Err00  | •       |
| H00 Grou | p: PV Pump Special Set                      |  |        |         |
| H00.00   | Pump Machine Control                        | 0: Null<br>1: Valid  | 1      | ×       |
| H00.01   | Selection of Inverter Power                 | 0: Mains 1: Solar Panel  | 1      | ×       |
| H00.02   | Vmpp Selection of<br>Voltage Given Mode     | O: CVT (Constant Voltage appr Given)  1: Tracking of Max Power Point (MPPT)  2: Automatic MPPT | 2      | ×       |
| H00.03   | Vmpp voltage CVT setting                    | 0∼750V   | 540V   | Δ       |

| _      |   |  |            |   |
|--------|---|--|------------|---|
| H00.04 | Mini voltage reference of MPPT                          | 0∼Max Voltage  | 500V       | × |
| H00.05 | Max voltage reference of MPPT                           | Max Voltage∼750V   | 600V       | × |
| H00.06 | PID Filter Time Given                                   | 0.000~10.000s  | 0.000s     | Δ |
| H00.07 | PID Filter Time<br>Feedback                             | 0.000~10.000s  | 0.000s     | Δ |
| H00.08 | PID Filter Time Output                                  | 0.000~10.000s  | 0.000s     | Δ |
| H00.09 | Ratio Gain Kp1  | 0.00~100.00  | 0.10       | Δ |
| H00.10 | Points Time KI  | 0.00~100.00  | 0.10       | Δ |
| H00.11 | PID Upper Limit of<br>Output Frequency                  | PID Lower Limit of Output Frequency~100.0% (100.0% corresponds to the max frequency) | 100.0      | × |
| H00.12 | PID Lower Limit of<br>Output Frequency                  | 0.0%∼PID Upper Limit of Output Frequency   | 20.0%      | × |
| H00.13 | Dormant Delay Time of<br>Weak light Pre-warning         | 0.0~6000.0s  | 600.0s     | Δ |
| H00.14 | Wake-up Delay Time of<br>Weak Light                     | 0.0~6000.0s  | 100.0s     | Δ |
|        | _ , , , , ,   | 0: Null  |            |   |
| H00.15 | Feedback Channel Selection of Reservoir                 | 1: Al1   | 0          |   |
| H00.15 | Water Level   | 2: Al2   | 0          | × |
|        | vvaler Lever  | 3: Al3   |            |   |
| H00.16 | Clean up the delay time<br>of full-water<br>pre-warning | 0∼10000s   | 600s       | Δ |
| H00.17 | Threshold of reservoir water level                      | 0.0~100.0  | 25.0%      | Δ |
| H00.18 | Dormant Delay Time of<br>Overtank Pre-warning           | 0∼10000s   | 60s        | Δ |
| H00.19 | Detection of reservoir hydraulic probe                  | 0.0~100.0  | 100.0<br>% | Δ |
| H00.20 | Pre-warning delay time of pump under-load               | 0.0∼1000.0s  | 60.0s      | Δ |

| H00.21 | Pre-warning current<br>level of pump<br>under-load      | 0.0∼100.0% 0.0: Null   | 0.0%        | Δ       |
|--------|---|--|-------------|---------|
| H00.22 | Reset delay time of pump under-load                     | 0.0∼1000.0s  | 60.0s       | Δ       |
| H00.23 | Threshold of lag-frequency                              | 0.00∼200.00Hz  | 0.30Hz      | Δ       |
| H00.24 | Water level direction detection                         | O: Positive direction, higher detection value higher water level  1: Negative position, higher detection value lower water level | 1           | ×       |
| H00.25 | Weak light voltage                                      | 250V~MPPT minimum voltage  | 300V        | ×       |
| H00.26 | Frequency given mode                                    | 0: Maximum frequency 1: Master frequency given mode  | 0           | ×       |
| H00.27 | Power automatic switch function                         | 0:disable<br>1:Enable  | 0           | ×       |
| H00.28 | Time of automatic switch to solar power                 | 1∼600Min   | 60Min       | Δ       |
| H00.29 | Automatic switch delay                                  | 0.1∼10.0s  | 3.0s        | Δ       |
| H00.30 | Current power source<br>in automatic switch<br>function | 0: Grid power<br>1: Solar power  | 0           | $\odot$ |
| H00.31 | Pump rated flow $Q_{\scriptscriptstyle N}$              | 0.0~1000.0 m3/h  | 6.0<br>m3/h | Δ       |
| H00.32 | Pump rated head $H_{\scriptscriptstyle N}$              | 0.0∼500.0m   | 24m         | Δ       |
| H00.33 | Pump cumulative flow zero clearing                      | 0: Invalid<br>1: Valid   | 0           | Δ       |
| H00.34 | Pump current flow                                       | $Q = Q_N * f / f_N \text{ (m3/h)}$   | 0.0<br>m3/h | •       |
| H00.35 | Pump current head                                       | $H = 0.9H_N * (f/f_N)^2$ (m)   | 0.0 m       | 0       |
| H00.36 | Pump cumulative flow                                    | Unit: m3   | 0 m3        | •       |
|        |   |  |             |         |

3.2 H00 Group: Detailed Explanation of Function Code

| 1100.00 | Control of PV Pump | 0: Null  | ,        |   |   |
|---------|--------------------|----------|----------|---|---|
|         | H00.00             | Inverter | 1: Valid | 1 | × |

0: Null

For standard model

#### 1: Valid

For PV pumps special inverter, H00 Group: Invalid

| H00.01 | Selection of inverter power | 0: Mains     | 1 |   |
|--------|-----------------------------|--------------|---|---|
|        | supply                      | 1: PV Panels |   | × |

### 0: Mains

Inverter power supply through the grid, frequency given refer to group of F01, HOO.02~H00.12 invalid.

# 1: PV Panels

Inverter power supply through solar panels, frequency given mainly through tracking and adjusting the max power-point PI of solar panels to get. For more details, please refer to  $H00.02 \sim H00.12$ .

| ŀ | H00.02 | Vmpp selection of power given mode | O: CVT (Constant Voltage appr Given)  1: Max Power Point Tracking (MPPT) | 2 | × |
|---|--------|------------------------------------|--|---|---|
|   |        |                                    | 2: Automatic MPPT  |   |   |

# 0: CVT (Constant Voltage appr Given)

Adopt voltage given mode; reference voltage is a fixed value, given by H00.03.

# 1: Max power point tracking (MPPT)

Using max power point tracking the given reference voltage, the reference voltage will not stop changing until the system stable, the maximum power point of this searching mode is limited by range of H00.04 and H00.05

### 2: Automatic MPPT

System track the maximum power point automatically, adaptive to different solar panel, can track and get maximum power point rapidly.

No matter which reference voltage mode adopted, when bus voltage higher than reference voltage, the target frequency will change to upper limit of PI output frequency; when bus voltage lower than reference voltage, target frequency will change to lower limit of PI output frequency.

When H00.02 is zero, reference voltage will be given by this function code.

| H00.04 | MPPT mini voltage reference | 0∼Max Voltage    | 500V | × |
|--------|-----------------------------|------------------|------|---|
| H00.05 | MPPT max voltage reference  | Max Voltage∼750V | 600V | × |

When H00.03 is 1, MPPT voltage will track within H00.04~H00.05, H00.05 must be larger than

H00.04, the smaller the difference between them, the narrower the tracking range, tracking will be faster. But the voltage point of max power must fall in this range.

| H00.06 | PID Given Filter Time     | 0.000~10.000s                                      | 0.000s | Δ |
|--------|---------------------------|--|--------|---|
| H00.07 | PID Response Filter Time  | 0.000~10.000s                                      | 0.000s | Δ |
| H00.08 | PID Output Filter Time    | 0.000~10.000s                                      | 0.000s | Δ |
| H00.09 | Ratio Gain Kp1            | 0.00~100.00  | 0.10   | Δ |
| H00.10 | Points Time KI            | 0.00~100.00  | 0.10   | Δ |
|        | PID Upper limit of output | PID Lower limit of output frequency~100.0% (100.0% |        |   |
| H00.11 | frequency                 | corresponds to the max                             | 100.0% | × |
|        |                           | frequency)   |        |   |
| H00.12 | PID Lower limit of output | 0.0%∼PID Upper limit of output                     | 20.0%  | × |
|        | frequency                 | frequency  | - 0,0  |   |

Refer to F13 group of PID function description in FR200 user manual.

| H00.13 | Delay time of weak light pre-warning sleep | 0.0∼6000.0s | 600.0s | Δ |
|--------|--|-------------|--------|---|
| H00.14 | Delay time of weak light wake-up           | 0.0~6000.0s | 100.0s | Δ |

When the output frequency less than or equal with the lower limit of PI output frequency (H00.12), delaying timing begins, continuing this state until delay time of weak light pre-warning (H00.13) arrives, weak-light pre-warning reported (Arn33), and start dormant.

In weak light pre-warning, when output frequency larger than lower limit of PI output frequency, delaying timing begins, and continue this status until arrival delay time (H00.14) of wake-up at weak light, clean the weak light pre-warning, re-enter the running status.

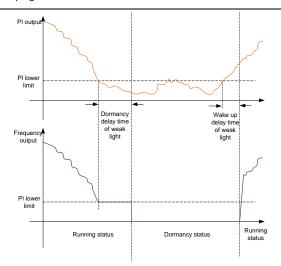


Figure 3-1 Weak light dormancy & wake up

|        |   | 0: Null          |   |   |
|--------|---|------------------|---|---|
| H00.15 | Feedback channel selection of reservoir water level | 1: Al1<br>2: Al2 | 0 | × |
|        |   | 3: Al3           |   |   |

### 0: Null

Control of water level is invalid.

# 1: Al1

Al1 for analog signal source of water-level control

### 2. Al2

Al2 for analog signal source of water-level control

# 3: AI3

AI3 for analog signal source of water-level control

| H00.16 | Clean up the delay time of overtank pre-warning            | 0∼10000s  | 600s  | Δ |
|--------|--|-----------|-------|---|
| H00.17 | Reservoir full of water control                            | 0.0~100.0 | 25.0% | Δ |
| H00.18 | Dormancy delay time of reservoir full of water pre-warning | 0∼10000s  | 60s   | Δ |

When the detected water level control analog signal less than water level threshold (H00.17), and continue this status over the delay time of H00.18, reporting the pre-warning of water-full (Arn34), and dormancy.

In water-full pre-warning, when the detected water level control analog signal larger than H00.17,

delay timer begins, and continue this status over the delay time of H00.16, clear the full-water pre-warning, recover the normal operation.

|        | H00 10          | Detection of reservoir | 0.0~100.0 | 100.0% |  |
|--------|-----------------|------------------------|-----------|--------|--|
| H00.19 | hydraulic probe | 0.0 ~ 100.0            | 100.0%    | Δ      |  |

0.0% means Null.

When not 0.0%, when the detected water level control analog signal larger than H00.19 hydraulic probe damaged point, hydraulic probe fault (Err32) will be reported directly, and stopped.

| H00.20 | Current level of pump under-load pre-warning. | 0.0~100.0% 0.0: Null | 0.0%  | Δ |
|--------|---|----------------------|-------|---|
| H00.21 | Delay time of pump under-load pre-warning.    | 0.0~1000.0s          | 60.0s | Δ |
| H00.22 | Delay time of pump under-load resetting.      | 0.0~1000.0s          | 60.0s | Δ |

0.0%: invalid. When not 0.0%, decided by H00.20 parameter setting, 100% correspondence to ratted current of motor.

When absolute value of the difference between target frequency and slop frequency continues less than or equal with H00.23 lag frequency threshold, if the current value continues less than H00.20 set value, over the H00.21 pump under-load delay time, reporting under-load pre-warning(Arn25). In under-load pre-warning, delay H00.22 under-load reset time, under-load pre-warning restoration.

| H00.23 Lag frequency threshold | 0.00∼200.00Hz | 0.30Hz | Δ |
|--------------------------------|---------------|--------|---|
|--------------------------------|---------------|--------|---|

Use for adjusting the condition of under-load operation. When absolute value of the difference between target frequency and slop frequency continues less than or equal with lag frequency threshold, current comparison will be required.

|                  |                              | 0: Positive direction, higher detection value higher water |   |  |
|------------------|------------------------------|--|---|--|
| 1100.04          | Water level direction        | level  | 4 |  |
| H00.24 detection | 1: Negative position, higher | 1  | × |  |
|                  |                              | detection value lower water                                |   |  |
|                  |                              | level  |   |  |

To set the relationship between hydraulic probe detected signal and water level

- 0: Positive direction, higher detection value higher water level
- 1: Negative position, higher detection value lower water level

| H00.25 | Weak light voltage | 250V~MPPT minimum voltage | 300V | × |
|--------|--------------------|---------------------------|------|---|

For inverters with 380V, range: 250V~MPPT minimum voltage Default Value:300V

For inverters with 220V, range: 120V~MPPT minimum voltage Default Value:150V

When bus voltage is lower than the value of weak light voltage, inverter will soon entry the statue

# of weak light.

| H00.26 | Frequency given mode | 0: Maximum frequency 1: Master frequency given mode | 0 | × |  |
|--------|----------------------|---|---|---|--|
|--------|----------------------|---|---|---|--|

# 0: Maximum frequency

Given frequency is the maximum frequency adjusted by MPPT function

# 1: Master frequency given mode

In frequency range adjusted by MPPT function, given frequency is adjusted by F01.01

| H00.27 | Power automatic switch                                  | 0:disable                       | 0     | × |
|--------|---|---------------------------------|-------|---|
|        | function  | 1:Enable                        | U     | ^ |
| H00.28 | Time of automatic switch to solar power                 | 1∼600Min                        | 60Min | Δ |
| H00.29 | Automatic switch delay                                  | 0.1∼10.0s                       | 3.0s  | Δ |
| H00.30 | Current power source<br>in automatic switch<br>function | 0: Grid power<br>1: Solar power | 0     | • |

When H00.27=1 power automatic switch function is enable, grid power and solar power will be switched automatically in system. When system works with grid power, MPPT function is invalid, speed adjusted by frequency given mode, when running time is over setting time of H00.28, system will stop and switch to solar power then restart. When system works with solar power, MPPT function is valid, when system is under weak light, system will stop and switch to grid power than restart. In every automatic switch, system will stop during the time setting by H00.29 for the switch.

H00.30 shows current power source in automatic switch, wiring as below:

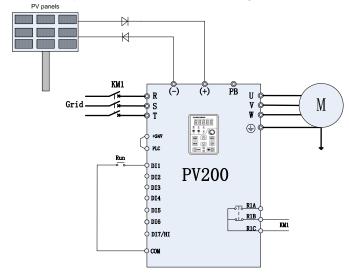


Figure 3-2 Automatic switch between grid and solar power wiring

| H00.31 | Pump rated flow $Q_{\scriptscriptstyle N}$ | 0.0∼1000.0 m3/h                    | 6.0 m3/h | Δ |
|--------|--|------------------------------------|----------|---|
| H00.32 | Pump rated head $H_{\scriptscriptstyle N}$ | 0.0∼500.0m                         | 24m      | Δ |
| H00.33 | Pump cumulative flow zero clearing         | 0: Invalid<br>1: Valid             | 0        | Δ |
| H00.34 | Pump current flow                          | $Q = Q_N * f / f_N \text{ (m3/h)}$ | 0.0 m3/h | 0 |
| H00.35 | Pump current head                          | $H = 0.9H_N * (f/f_N)^2$ (m)       | 0.0 m    | 0 |
| H00.36 | Pump cumulative flow                       | Unit: m3                           | 0 m3     | 0 |

This group parameter is used to estimate the pump flow and head during operation. To set pump rated flow (H00.31) and pump rated head (H00.32), inverter will automatically estimate the pump current flow and current head according to the operation state, and pump cumulative flow (H00.36) will be recorded. Parameter H00.33 is the function of pump cumulative flow zero clearing and recalculate.

# **Chapter Four Troubleshooting and Countermeasures**

PV200 inverters supply many kinds of warning information and protection functions, when failure occurred, function of protection actives, inverters will stop output, fault relay contact of inverter active, and display the fault code on inverter operation panel. Before asking support, users can self-check according to this chapter tips, and analyze the fault reasons, get the solutions. If fault still can't be solved, please ask for service, contact with agents or directly to FRECON

| Operator Panel Displays | Fault Name                    | Fault Reasons   | Troubleshooting   |
|-------------------------|-------------------------------|---|---|
| Err01                   | Acceleration<br>Overcurrent   | 1. Inverter output circuit grounding or shorted 2. Acceleration time is too short 3. Manually boost the torque or V/F curve unsuitable 4. Voltage is too low 5. Start the rotating motor 6. Shock load on acceleration 7. Inverter selection is too small | 1. Peripheral troubleshooting 2. Prolong the acceleration time 3. Adjust the V/F curve Or manually-torque-boost 4. The voltage adjusted to a normal range 5. Select start on rotational-speed tracking or waiting for motor stopped 6. Cancel shock-load 7. Select inverter with a larger power |
| Err02                   | Deceleration<br>Overcurrent   | <ol> <li>Inverter output circuit grounding or shorted</li> <li>Deceleration time is too short</li> <li>Voltage is too low</li> <li>Shock load on deceleration</li> <li>No installation of braking resistor</li> </ol>                                     | 1. Peripheral troubleshooting 2. Prolong the deceleration time 3. The voltage adjusted to a normal range 4. Cancel shock-load 5. Install braking resistor   |
| Err03                   | Constant-speed<br>Overcurrent | <ol> <li>Inverter output circuit</li> <li>grounding or shorted</li> <li>Voltage is too low</li> <li>If there is shock-load during running</li> </ol>  | 1. Peripheral troubleshooting 2. The voltage adjusted to a normal range 3. Cancel shock-load  |

|       |                | T   |                              |
|-------|----------------|---|------------------------------|
|       |                | 4. Inverter selection is too              | 4. Select inverter with a    |
|       |                | small                                     | larger power                 |
|       |                | 1. Input voltage is high                  | 1. The voltage adjusted to a |
|       |                | 2. There is an external force             | normal range                 |
|       |                | during acceleration dragging              | 2. Cancel the external       |
| Err04 | Acceleration   | the motor to work                         | power or install braking     |
| E1104 | Overvoltage    | 3. Acceleration time is too               | resistor                     |
|       |                | short                                     | 3. Prolong the acceleration  |
|       |                | 4. No installation of braking             | time                         |
|       |                | resistor                                  | 4. Install braking resistor  |
|       |                | 1. Input voltage is high                  | 1. The voltage adjusted to a |
|       |                | 2. There is an external force             | normal range                 |
|       |                | during deceleration dragging              | 2. Cancel the external       |
| Err05 | Deceleration   | the motor to work                         | power or install braking     |
| E1105 | Overvoltage    | 3. Deceleration time is too               | resistor                     |
|       |                | short                                     | 3. Prolong the deceleration  |
|       |                | 4. No installation of braking             | time                         |
|       |                | resistor                                  | 4. Install braking resistor  |
|       |                | 1 Input voltage is too high               | 1. The voltage adjusted to a |
|       | Constant and   | 1. Input voltage is too high              | normal range                 |
| Err06 | Constant-speed | 2. There is an external force             | 2. Cancel the external       |
|       | Overvoltage    | during running dragging the motor to work | power or install braking     |
|       |                | motor to work                             | resistor                     |
|       |                | 1. Momentary power failure                | 1、Reset Failure              |
|       |                | 2. The inverter input voltage             | 2. Adjust voltage to normal  |
|       | Bus Under      | 3. Bus voltage abnormal                   | range                        |
| Err07 | voltage        | 4. Rectifier bridge and buffer            | 3. Ask for technical support |
|       | protection     | resistance are abnormal                   | 4. Ask for technical support |
|       |                | 5. Drive board abnormal                   | 5. Ask for technical support |
|       |                | 6. Control panel abnormal                 | 6. Ask for technical support |
|       |                | 1. Inverter output circuit                | 1、Peripheral                 |
|       |                | shorted                                   | troubleshooting              |
|       |                | 2、Acceleration/ Deceleration              | 2、Prolong the                |
| F00   | Short circuit  | time is too short                         | acceleration/deceleration    |
| Err08 | protection     | 3. Wirings between motor and              | time                         |
|       |                | inverter is too long                      | 3. Install the reactor or    |
|       |                | 4. Module Overheating                     | output-filter                |
|       |                | 5. Internal wirings of inverter           | 4. Check and confirm the     |

|       |                                    | •  | 1   |
|-------|------------------------------------|--|---|
|       |                                    | loosened 6. Main Board Abnormal 7. Drive Board Abnormal 8. Inverter Module Abnormal  | air-channel unblocked, fans operation normal 5. All cables plugged 6. Ask for technical support 7. Ask for technical support 8. Ask for technical support |
| Err09 | Input<br>Open-phase                | 1. Power of three-phase-input is abnormal 2. Drive board abnormal 3. Lightning board abnormal 4. Main board abnormal   | 1. Check and solve the problems in peripheral wirings 2. Ask for technical support 3. Ask for technical support 4. Ask for technical support              |
| Err10 | Output<br>Open-phase               | Lead-wire from inverter to motor is abnormal     Three-phase output of inverter is unbalanced during motor-running     Drive board abnormal     Inverter Module Abnormal | 1. Peripheral troubleshooting 2. Check and confirm the motor three-phase winding to be normal 3. Ask for technical support 4. Ask for technical support   |
| Err11 | Motor Overload                     | 1. Motor-protection parameters F11.17 set incorrectly 2. Load is too large or motor rocked rotor 3. Inverter selection is too small                                      | Setting the parameters correctly     Lowering the load and check the conditions of motor and mechanical     Select inverter with a larger power           |
| Err12 | Inverter<br>Overload               | Load is too large or motor rocked rotor     Inverter selection is too small  | Reduce load and check the conditions of motor and mechanical     Select inverter with a larger power  |
| Err13 | Fault protection of external input | Input the external fault signal     by multi-function terminal   | 1、Reset to run  |
| Err14 | Overheat                           | <ol> <li>Ambient temperature is too</li> <li>high</li> <li>Air-channel blocked</li> <li>Fans damaged</li> <li>Module thermistors</li> </ol>                              | <ol> <li>Lowering the ambient temperature</li> <li>Clean up the air-channel</li> <li>Replace the fans</li> <li>Replace the thermistors</li> </ol>         |

|       |   | damaged  | 5. Replace the inverter   |
|-------|---|--|---|
|       |   | 5. Inverter module damaged   | module  |
| Err15 | Memory Failure                              | 1、EEPROM Chips damage  | 1. Replace the Main Board   |
| Err16 | Cancel the self-identification              | Press the button of<br>STOP/RST during<br>self-identification  | 1. Press STOP/RST for restoration   |
| Err17 | Self-identification failure                 | <ol> <li>Motor and the inverter output terminals are not connected</li> <li>Motor connects to load</li> <li>Motor Failure</li> </ol> | <ol> <li>Check the wirings</li> <li>between inverter and motor</li> <li>Motor breaks away from load</li> <li>Check motor</li> </ol> |
| Err18 | 485<br>Communication<br>Timeout             | 1. Upper computer works abnormally 2. Communication cable is abnormal 3. F15 communication parameters set incorrectly                | 1. Check the wirings of upper computer 2. Check the communication cable 3. Set the communication parameters correctly               |
| Err19 | PID feedback<br>disconnection on<br>running | 1. PID feedback lower than the value set by F13.24   | Check the PID feedback<br>signal or set F13.24 to be a<br>suitable value  |
| Err20 | The running time arrives                    | Setting the function of running time arrives   | Refer to description of F05.14  |
| Err21 | Parameter<br>Upload Error                   | Copy card uninstalled or plugged unsuitable     Parameters copy card abnormal     Control board abnormal                             | 1. Parameter copy card installed correctly 2. Ask for technical support 3. Ask for technical support                                |
| Err22 | Parameter<br>Download Error                 | Copy card uninstalled or plugged unsuitable     Parameters copy card abnormal     Control board abnormal                             | 1. Parameter copy card installed correctly 2. Ask for technical support 3. Ask for technical support                                |
| Err23 | Braking Unit<br>failure                     | Braking wirings fault or braking tube damaged     Value of external braking resister is too small                                    | 1.Check the brake unit, and replace the new brake tube     2. Increasing the braking resistor                                       |
| Err24 | Disconnection<br>Fault of                   | <ol> <li>Temperature sensor failure<br/>or cable break</li> </ol>  | 1、Ask for technical support   |

|       | temperature<br>sensor             |  |   |
|-------|-----------------------------------|--|---|
| Err25 | Inverter<br>loss-load             | 1、Running current of inverter is less than F11.22  | 1. Confirm whether the load loss or parameters of F11.22. F11.23 conform to the actual running conditions.        |
| Err26 | With-wave<br>current limit fault  | Load is too large or motor rocked-rotor     Inverter selection is too small  | Reduce the load or check the conditions of motor or mechanical     Select the inverter with larger power          |
| Err27 | Soft-start relay unclosed         | Grid voltage is too low     Rectifier module failure   | Check the grid voltage     Ask for technical support  |
| Err28 | EEPROM<br>Version<br>Incompatible | Parameter version of up/download module is inconsistent with the one of control panel  | Re-upload parameters to     up/download modules   |
| Err29 | Hardware detect<br>Overcurrent    | Acceleration/Deceleration time is too short     Motor Parameters is Inaccurate     Hardware failure of Inverter                                    | 1. Prolong the acceleration/deceleration time 2. Setting the correct motor parameter 3. Ask for technical support |
| Err30 | Hardware detect overvoltage       | Deceleration time is too short     No installation of braking resistors     Hardware failure of Inverter   | 1. Prolong the deceleration time 2. Install the braking resistor 3. Ask for technical support                     |
| Err32 | Hydraulic Probe<br>Failure        | Hydraulic Probe Failure  | Hydraulic Probe Changed   |
| Arn33 | Pre-warning of<br>Weak Light      | Output frequency lower than or equal with lower limit of PI output frequency, and continues this status until arrives at delay time of weak light. | Check the lower limit of PI<br>output frequency<br>and weak-light delay<br>theset value                           |

| Arn34 | Pre-warning of Full-water | Water-lever feedback lower than the set threshold, and continue to the delay time | Check the pre-warning point of water level |  |
|-------|---------------------------|---|--|--|
|-------|---------------------------|---|--|--|